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ANNEX

Methodology for determining the reduction in CO₂ emissions due to the use of the Valeo Efficient Generation Alternator in an M1 vehicle

1. Introduction

In order to determine the CO_2 reductions that can be attributed to the use of the Valeo EG Alternator in an M1 vehicle, it is necessary to establish the following:

- (a) the testing procedure to be followed for determining the efficiency of the alternator;
- (b) the setting of the test bench;
- (c) the formulae for calculating the standard deviation;
- (d) the determination of the CO_2 savings for the certification by type approval authorities.

2. **Testing procedure**

The efficiency of the alternator must be determined by doing measurements at different speeds: 1 800, 3 000, 6 000, 10 000 revolutions per minute. At each speed the alternator is charged at 50 % of the maximum load. For calculating the efficiency, a time distribution is to be 25 %, 40 %, 25 %, 10 % for respectively 1 800, 3 000, 6 000, 10 000 revolutions per minute (see the VDA approach as described in point 5.1.2 in Annex I to the Technical Guidelines).

This leads to the following formula (1):

[^{F1}

$$\Delta \eta_A = \sqrt{\left((0.25 * S_{1800})^2 + (0.40 * S_{3000})^2 + (0.25 * S_{6000})^2 + (0.1 * S_{10000})^2\right)}$$

]

With:

- η_A is the efficiency of the alternator;
- $(\eta @1 800 \text{ rpm } @0,5 \cdot I_N)$ is the efficiency of the alternator at a speed of 1 800 rpm and at a load of 50 %;
- $(\eta @3 \ 000 \ rpm @0,5 \cdot I_N)$ is the efficiency of the alternator at a speed of 3 000 rpm and at a load of 50 %;
- $(\eta @6\ 000\ rpm\ @0,5 \cdot I_N)$ is the efficiency of the alternator at a speed of 6 000 rpm and at a load of 50 %;
- $(\eta @ 10\ 000\ rpm\ @ 0,5 \cdot I_N)$ is the efficiency of the alternator at a speed of 10 000 rpm and at a load of 50 %;
- $I_N = Current(A)$

The set-up of the test bench and the testing procedure is to fulfil the precision requirements specified in ISO 8854:2012⁽¹⁾.

3. Test bench

The test bench is to be a 'direct drive' alternator test bench. The alternator is to be directly linked to the torque meter and to the shaft of the drive train. The alternator is to be loaded with a battery and an electronic load. See the test bench configuration in figure 1. *Figure 1*

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The test bench configuration



In figure 1 an overview of the test bench configuration is given. The alternator transfers the mechanical power of the brushless motor into electrical power. The brushless motor generates an amount of power which is defined by the torque (Nm) and by the rotational speed ($rad.s^{-1}$). The torque and the speed are to be measured by the torque meter.

The alternator produces power to overcome the load which is connected to the alternator. This amount of power is equal to the alternator voltage (V) times the alternator current (I).

The efficiency of the alternator is to be defined as the electric power (output of the alternator) divided by the mechanical power (output of the torquemeter).

Formula (2) : $\eta_A = (\mathbf{V}^* \mathbf{i}) / (\mathbf{T}^* \omega)$

Where:

η_A	=	Efficiency of the alternator;
V	=	Voltage (V);
Ι	=	Current (A);
Т	=	Torque (Nm);
ω	=	Rotational speed of the alternator (rad. s^{-1})

4. Measuring the torque and calculating the efficiency of the alternator

The tests are to be carried out in accordance with the ISO 8854:2012.

The load is to be installed at 50 % of the current which is guaranteed by the alternator at 25 $^{\circ}$ C and a rotor speed of 6 000 rpm, e.g. if the alternator is a 180 A class alternator (at 25 $^{\circ}$ C and 6 000 rpm), the load is installed at 90 A.

For each speed the voltage and the output current of the alternator are to be kept constant, the voltage at 14,3 V and the current for a 180 A-alternator at 90 A, i.e. for each speed the torque is to be measured by means of the test bench (see figure 1) and the efficiency is to be calculated by means of formula (2).

This test is to provide the efficiencies of the alternator at 4 different speeds in revolutions per minute (rpm):

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- At a speed of 1 800 rpm;
- At a speed of 3 000 rpm;
- At a speed of 6 000 rpm;
- At a speed of 10 000 rpm.

The average efficiency of the alternator is to be calculated by means of formula (1).

5. Standard deviation of the arithmetic mean value of the efficiency of the alternator

Statistical errors in the outcomes of the testing methodology caused by the measurements are to be quantified. The format of the error value is to be a standard deviation being equivalent to a two-sided confidence interval of 84 % (see formula (3)).

Formula (3) :
$$s_{\bar{x}} = \sqrt{\frac{\sum_{i=1}^{n} (x_i - \bar{x})^2}{n(n-1)}}$$

Where:

8 _x	: standard deviation of arithmetic mean;
Xi	: measurement value;
ż	: arithmetic mean;
n	: number of measurements

All measurements are to be performed consecutively at least five (5) times. For each speed the standard deviation is calculated.

The standard deviation of the efficiency value of the alternator ($\Delta\eta A$) is calculated by the following formula:

Formula (4) :
$$\Delta \eta_A = \sqrt{\left(0,25 * (S_{1800})^2 + 0,40 * (S_{3000})^2 + 0,25 * (S_{6000})^2 + 0,1 * (S_{10000})^2\right)}$$

Where the values 0,25, 0,40, 0,25, and 0,1 are the same weighting values as in formula (2) and $S_{1\ 800}$, $S_{3\ 000}$, $S_{6\ 000}$, and $S_{10\ 000}$ are the standard deviations calculated with formula (3).

6. Error in the CO₂ savings due to the standard deviation (propagation law)

The standard deviation of the efficiency value of the alternator ($\Delta \eta_A$), leads to an error in the CO₂ savings. This error is to be calculated by means of the following formula⁽²⁾:

Formula (5) :
$$\Delta CO_2 = (P_{m-RW} - P_{m-TA}) \times (1 / \eta_{A-El^2}) \times \Delta \eta_A \times (V_{Pe} \times CF_p / v)$$

Where:

ΔCO_2	=	error in CO ₂ savings (g CO ₂ /km);
P _{RW}	=	750 W;
P _{TA}	=	350 W;
η_{A-EI}	=	Efficiency of the high efficient alternator;
$\Delta\eta_A$	=	Standard deviation of the efficiency of the alternator (result of equation in Formula (A) :
V _{Pe}	=	Willans' factors (l/kWh);
CF	=	Conversion factors (g CO ₂ /l);
v	=	mean driving speed of the NEDC (km/h)
_		

7. Calculation of the accountable share of the mechanical power saving

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The high efficient alternator leads to the saved mechanical power which is to be calculated in two steps. In the first step the saved mechanical power is to be calculated under 'real world' conditions. The second step is to calculate the saved mechanical power under type approval conditions. Subtracting these 2 mechanical power savings is to result in the accountable share of the saved mechanical power.

The saved mechanical power under 'real world' conditions is to be calculated with formula (6).

Formula (6) :
$$\Delta P_{m-RW} = (P_{RW} / \eta_A) - (P_{RW} / \eta_{A-EI})$$

Where:

ΔP_{m-RW}	=	Saved mechanical power under real world conditions (W);
P _{RW}	=	Electric power under real world conditions, which is 750 W;
η_A	=	Efficiency of the baseline alternator;
η_{A-EI}	=	Efficiency of the high efficient alternator

The saved mechanical power under type-approval conditions is to be calculated with formula (7).

Formula (7) :
$$\Delta P_{m-TA} = (P_{TA} / \eta_A) - (P_{TA} / \eta_{A-EI})$$

Where:

$\Delta P_{m-TA} =$	Saved mechanical power under type approval conditions (W);
P _{TA} =	Electric power under type approval conditions, which is 350 W;
$\eta_A =$	Efficiency of the baseline alternator;
η_{A-EI} =	Efficiency of the high efficient alternator

The accountable share of saved mechanical power is calculated with formula (8).

Formula (8) :
$$\Delta P_m = \Delta P_{m-RW} - \Delta P_{m-TA}$$

Where:

ΔP_m	=	Accountable share of saved mechanical power (W);
ΔP_{m-RW}	=	Saved mechanical power under real world conditions (W);
ΔP_{m-TA}	=	Saved mechanical power under type approval conditions (W);

8. Formula to calculate the CO₂ savings

The CO₂ savings are to be calculated with the following formula:

Formula (9) :
$$C_{CO_2} = \Delta P_m \times V_{Pe} \times CF / v$$

Where:

C _{CO2} =	CO_2 savings (g CO_2 /km);
$\Delta P_m =$	Accountable share of saved mechanical power as per formula (8) (W);
V _{Pe} =	Willans' factors (l/kWh);
CF =	Conversion factors (g CO_2/l)
v =	mean driving speed of the NEDC (km/h)

For the Willans' factors the data in table 1 is to be used:

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TABLE 1
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Type of engine	Consumption of effective power V _{Pe} [l/ kWh]
Petrol (V _{Pe-P})	0,264
Petro Turbo	0,28
Diesel (V _{Pe-D})	0,22

For the conversion factors the data in table 2 is to be used:

TABLE 2

Conversion factors

Type of fuel	Conversion factor (l/100 km) \rightarrow (g CO ₂ /km)[100 g/l]
Petrol	23,3 (= 2 330 g CO ₂ /l)
Petro Turbo	23,3 (= 2 330 g CO ₂ /l)
Diesel	26,4 (= 2 640 g CO ₂ /l)

The mean driving speed of the NEDC is: v = 33,58 km/h

9. **Statistical Significance**

It has to be demonstrated for each type, variant and version of a vehicle fitted with the Valeo EG Alternator that the error in the CO_2 savings calculated with Formula 5 is not greater than the difference between the total CO_2 savings and the minimum savings threshold specified in Article 9(1) of Implementing Regulation (EU) No 725/2011 (see Formula (7)).

Formula (10) : $MT < C_{CO_2} - \Delta \bar{C}_{CO_2}$

Where:

MT	= minimum threshold (g CO_2/km);
C_{CO_2}	= total CO_2 saving, (g CO_2 /km);
$\Delta \bar{C}_{CO_2}$	= error in the CO_2 savings (g CO_2/km)

10. The high efficient alternator to be implemented in vehicles

For determining the CO_2 savings to be certified due to the use of the Valeo EG Alternator by the type approval authority in accordance with Article 12 of Implementing Regulation (EU) No 725/2011, the manufacturer of the M1 vehicle in which the alternator is fitted has to designate in accordance with Article 5 of that Regulation, an eco-innovation vehicle fitted with the Valeo (EG) Alternator and either of the following baseline vehicles:

- (a) if the eco-innovation is fitted to a new vehicle type which will be submitted to a new type approval, the baseline vehicle is to be the same as the new vehicle type in all respects except with regard to the alternator which is to be an alternator with an efficiency of 67 %, or
- (b) if the eco-innovation is fitted to an existing vehicle version for which the type approval will be extended following the replacement of the existing alternator by the eco-innovation, the base vehicle is to be the same as the eco-innovation vehicle in all

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respects except with regard to the alternator which is to be the alternator of the existing vehicle version.

The type approval authority is to certify the CO_2 savings based on measurements of the base vehicle and eco-innovation vehicle in accordance with Article 8(1) and the second subparagraph of Article 8(2) of Implementing Regulation (EU) No 725/2011 using the test methodology set out in this Annex. Where the CO_2 emission savings are below the threshold specified in Article 9(1), the second subparagraph of Article 11(2) of Implementing Regulation (EU) No 725/2011 shall apply.

11. Eco-innovation code to be entered into type approval documentation

For the purposes of determining the general eco-innovation code to be used in the relevant type approval documents in accordance with Annexes I, VIII and IX to Directive 2007/46/EC, the individual code to be used for the innovative technology approved through this Decision shall be '2'.

E.g. the code of the eco-innovation in the case of eco-innovation savings certified by the German type approval authority shall be 'e1 2'.

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- (1) ISO 8854. Road vehicles Alternators with regulators Test methods and general requirements. Reference number ISO 8854:2012(E).
- (2) This formula (5) can be derived from the error propagation law which is explained in the Technical Guidelines (par. 4.2.1).

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