

## SCHEDULE.

1. All processes in the manufacture of—
  - (a) paper or paper-board,
  - (b) viscose transparent paper or film,
  - (c) flour from wheat,
  - (d) provender and compound foodstuffs for animal feeding,
  - (e) sodium carbonate by the ammonia soda or Solvay Process,

or

  - (f) caustic soda by the ammonia soda or Solvay Process, or by continuous causticising.
2. All processes in the milling of cereals, seeds or nuts.
3. All processes in the extraction of oil or other similar products from cereals or seeds.
4. The filtering process in the manufacture of sulphate of ammonia.
5. The phosphate reaction pumping process in the manufacture of concentrated fertiliser.
6. The electrolytic process for the manufacture of caustic soda.
7. Any manufacturing process in which a mixture of nitric and sulphuric acids is employed and where risk of fire or explosion would arise if the transmission machinery were stopped.
8. The kier process in the manufacture of aluminium from bauxite.

## EXPLANATORY NOTE.

Section 16 of the Factories Act (Northern Ireland), 1938, makes special provision for the carrying out of lubrication or of mounting or shipping of belts in the case of any part of transmission machinery used in any processes specified in Regulations made under that Section. The above Regulations substitute a new Schedule of processes so specified in place of the Schedule to the Factories (Operations at Unfenced Machinery) Regulations (Northern Ireland), 1939 and 1942. The new Schedule differs from the one it replaces in that a new process is added namely the kier process in the manufacture of aluminium from bauxite.

## Woodworking : Amendment of Scope

SPECIAL REGULATIONS, DATED 15TH DAY OF MAY, 1946, MADE BY THE  
MINISTRY OF LABOUR AND NATIONAL INSURANCE UNDER SECTION  
65 OF THE FACTORIES ACT (NORTHERN IRELAND), 1938.

1946. No. 65

WHEREAS the Ministry of Labour and National Insurance (hereinafter referred to as "the Ministry") by virtue of the powers conferred upon it by Section 79 of the Factory & Workshop Act, 1901 (a) and of all other powers enabling it in that behalf, made the Woodworking Machinery Regulations (Northern Ireland) (b) (hereinafter referred to as "the principal Regulations") with respect to the use of wood-working machinery in factories or parts thereof and in places to which the provisions of the said Section 79 were applied by that Act ;

AND WHEREAS the Ministry is satisfied that the use of woodworking machinery in factories and in other premises, places, processes, operations and works to which the provisions of Part IV of the Factories

(a) 1 EDW. 7. C. 22.

(b) S. R. & O. of N.I., 1922, No. 72 and S. R. & O. of N.I., 1927 No. 64.

Act (Northern Ireland), 1938 (c) (hereinafter referred to as "the Act") with respect to special regulations for safety and health are applied by that Act is of such a nature as to cause risk of bodily injury to persons employed in connection therewith and that it is desirable that the principal Regulations should be extended and should otherwise be amended in manner hereinafter appearing ;

NOW, THEREFORE, the Ministry by virtue of the powers conferred upon it by Section 65 of the Act and of all other powers enabling it in that behalf, hereby makes the following Special Regulations :—

1. These Regulations may be cited as the Woodworking (Amendment of Scope) Special Regulations (Northern Ireland), 1946, and shall come into force on the 1st day of July, 1946, and these Regulations and the principal Regulations may be cited together as the Woodworking Machinery Special Regulations (Northern Ireland), 1922 to 1946.

2. The principal Regulations shall extend and apply to factories and to any premises, places, processes, operations and works to which the provisions of Part IV of the Act with respect to special regulations for safety and health are applied by that Act, in which any woodworking machine (as defined in the principal Regulations) is used.

3. Regulation 14 of the principal Regulations (which relates to certain planing machines not fitted with cylindrical cutter blocks) is hereby revoked.

Sealed with the Official Seal of the Ministry of Labour and National Insurance for Northern Ireland this 15th day of May, 1946, in the presence of

(L.S.)

*F. C. S. Moore,*

Assistant Secretary.

#### EXPLANATORY NOTE

These Regulations relate to the safety precautions required for woodworking machinery.

The Principal Regulations made in 1922 and the Amending Regulations made in 1927 were made under the Factory and Workshop Act, 1901. The main object of the new Regulations is to bring the Principal Regulations into line with the Factories Act (Northern Ireland), 1938. Their application is therefore extended to all factories and to those premises, places, processes, operations and works to which the provisions of Part IV of the Act with respect to special regulations for the safety and health of workers apply. These include the sites of certain building operations and works of engineering construction to which the Act of 1901 did not apply.

The new Regulations also formally revoke Regulation 14 of the Principal Regulations which has since March, 1924, in effect been superseded by Regulation 13.