

or for some purpose unconnected with his work and other than that of waiting for work to be given to him to perform.

(2) A piece worker shall during any time during which he is present as aforesaid and is not doing piece work be entitled to payment of the general minimum time rate applicable to the workers of the class to which he belongs.

Provisions (1) and (2) do not apply when—

- (a) a worker is present on his employer's premises by reason only of the fact that he is resident thereon, or
- (b) a worker is present on his employer's premises during normal meal times in a room or place in which no work is being done and is not waiting for work to be given to him to perform.

APPLICABILITY OF STATUTORY MINIMUM REMUNERATION.

PARAGRAPH 11.

The statutory minimum remuneration aforesaid shall apply, subject to the provisions of the Wages Councils Act (Northern Ireland), 1945, to workers in relation to whom the Laundry Wages Council (Northern Ireland) operates, that is to say, workers employed in Northern Ireland in the trade specified in the Schedule to the Trade Boards (Laundry Trade, Northern Ireland) (Constitution, Proceedings and Meetings) Regulations, 1924. (a), dated 26th May, 1924, namely:—

The laundering of articles of every description, and all processes and operations incidental thereto, performed by way of trade or for the purpose of gain, but excluding all processes of laundering and other similar operations incidental to, or appertaining to, the making of the articles specified in the appendices to the Trade Boards (Women's Clothing) Order, 1919 (b), the Trade Boards (Shirtmaking) Order, 1920 (c), and the Trade Boards (Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods) Order, 1920 (d).

PARAGRAPH 12.

Notwithstanding anything contained in this Schedule, the statutory minimum remuneration shall not apply to female workers employed in Laundry Receiving Offices situate outside Laundry premises.

**Linen and Cotton Handkerchief and Household Goods
and Linen Piece Goods Wages Council**

THE LINEN AND COTTON HANDKERCHIEF AND HOUSEHOLD GOODS AND
LINEN PIECE GOODS WAGES COUNCIL (NORTHERN IRELAND)
WAGES REGULATION (AMENDMENT) ORDER, 1950, DATED 4TH
AUGUST, 1950, MADE BY THE MINISTRY OF LABOUR AND
NATIONAL INSURANCE UNDER SECTION 10 OF THE WAGES COUNCILS
ACT (NORTHERN IRELAND), 1945 (9 & 10 GEO. 6, CH. 21).

1950. No. 167

WHEREAS the Ministry of Labour and National Insurance (hereinafter referred to as "the Ministry") has received from the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Council (Northern Ireland) wages regulation proposals for the further amendment of the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Council (Northern Ireland) Wages Regulation Order, 1948 (e) (hereinafter referred to as

(a) S. R. & O. 1924, No. 45.
(c) S. R. & O. 1920, No. 711.
(e) S. R. & O. 1948, No. 130.

(b) S. R. & O. 1919, No. 1263.
(d) S. R. & O. 1920, No. 103.

“Order N.I.H.H.G. (96)”, dated the 14th day of April, 1948, as amended by the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Council (Northern Ireland) Wages Regulation (Amendment) Order, 1949 (a) dated the 29th day of March, 1949, the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Council (Northern Ireland) Wages Regulation (Amendment) (No. 2) Order, 1949 (b), dated the 22nd day of June, 1949, and the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Council (Northern Ireland) Wages Regulation (Amendment) (No. 3) Order, 1949 (c), dated the 15th day of December, 1949, which fixes the minimum remuneration to be paid to certain workers in relation to whom the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Council (Northern Ireland) operates ;

NOW, THEREFORE, the Ministry by virtue of section 10 of the Wages Councils Act (Northern Ireland), 1945, and of every other power in that behalf hereby makes the following Order :—

Statutory
minimum
remunera-
tion.

1. As from the specified date Order N.I.H.H.G. (96) as amended shall have effect subject to the further amendments set out in the Schedule to this Order.

Commence-
ment.

2. In this Order the expression “the specified date” means the 29th day of August, 1950. Provided that where, as respects any worker who is paid wages at intervals not exceeding seven days, that date does not correspond with the beginning of the period for which the wages are paid, the expression “the specified date” means, as respects that worker, the beginning of the next such period following that date.

Short title
and inter-
pretation.

3.—(1) This Order may be cited as the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Council (Northern Ireland) Wages Regulation (Amendment) Order, 1950.

52 & 53
Vict. Ch. 63

(2) The Interpretation Act, 1889, applies to the interpretation of this Order as it applies to the interpretation of an Act of the Parliament of Northern Ireland.

Sealed with the Official Seal of the Ministry of Labour and National Insurance for Northern Ireland this fourth day of August, nineteen hundred and fifty, in the presence of

(L.S.)

William Allen,

Assistant Secretary to the Ministry of Labour
and National Insurance for Northern Ireland.

(a) S. R. & O. 1949, No. 69.
(c) S. R. & O. 1949, No. 215.

(b) S. R. & O. 1949, No. 106.

SCHEDULE.

STATUTORY MINIMUM REMUNERATION.

Order N.I.H.H.G. (96), as amended, shall be further amended as follows :—

GENERAL MINIMUM TIME RATES

FEMALE WORKERS

PARAGRAPH 1.

Paragraphs 8, 8a, 9 and 10 of the Schedule to the said Order shall be revoked and the following new paragraphs inserted in lieu thereof—

PARAGRAPH 8.

Female Workers other than Learners and other than workers of the classes specified in paragraphs 8a, 9 and 10a of this Schedule—

Is. 2½d. PER HOUR.

PARAGRAPH 8a.

Female Workers (including Clippers and Menders) assisting at Swiss Embroidery Machines—

Is. 3¼d. PER HOUR.

PARAGRAPH 9.

Female Workers engaged on Stitching Machines (other than Swiss Embroidery Machines), Vice-Folding, or Hand Smoothing—

(a) Workers commencing employment in the trade at or over 18 years of age :—

	Per hour
	s. d.
(i) During the first six months of employment	0 11
(ii) During subsequent employment on any of the above-mentioned operations	1 2½

(b) Workers under 18 years of age :—

(i) During the first six months of employment if commencing at—	
under 16 years of age	0 9
16 and under 18 years of age	0 10
(ii) During subsequent employment on any of the above-mentioned operations	1 2½

PROVIDED THAT—

(1) If a worker be transferred from one of such operations to another during the second six months of employment she may be paid during such second six months a general minimum time rate of 11d. per hour and, thereafter, at the general minimum time rate of Is. 2½d. per hour.

(2) A worker of the classes specified in paragraph 10 of this Schedule who is subsequently employed on Stitching Machines (other than Swiss Embroidery Machines), Vice-folding, or Hand Smoothing, shall not during the first six months on those operations be paid at a lower general minimum time rate than that which she would have been entitled to receive if she had continued to be employed on the operations to which the general minimum time rates set out in paragraph 10 aforesaid, are applicable.

The statutory minimum remuneration set out in this paragraph shall apply only to workers remunerated at time rates of wages. Learners or other juvenile workers may be employed alternatively on piece work in which case they shall be paid the appropriate general minimum piece rate or, where no such general minimum piece rate has been fixed, a piece rate calculated to yield to an ordinary worker not less than the piece work basis time rate set out in paragraph 16 of this Schedule.

Certificates of Learnership are not applicable to workers employed on the operations specified in this paragraph.

PARAGRAPH 10.

Female Learners engaged on Swiss Embroidery Machines and on all operations other than those specified in paragraph 9 of this Schedule—

Period of Employment	LEARNERS COMMENCING AT		
	under 15 years of age	15 and under 18 years of age	18 years of age and over
	Col. 1	Col. 2	Col. 3
Rate per hour			
	s. d.	s. d.	s. d.
During 1st six months of employment ...	0 8	0 9	1st 3 mths. 10
„ 2nd „ „ „ ...	0 9	0 10½	2nd „ „ 11
„ 3rd „ „ „ ...	0 10	1 0	3rd „ „ 1 0
„ 4th „ „ „ ...	0 11	1 1½	4th „ „ 1 1½
„ 5th „ „ „ ...	1 0	—	
„ 6th „ „ „ ...	1 1½	—	

PARAGRAPH 2.

The following new paragraph shall be inserted immediately following paragraph 10 of the said Schedule —

Paragraph 10a.

Female Workers under 18 years of age other than workers of the classes specified in paragraphs 9 (b) and 10.

Period of Employment	WORKERS COMMENCING AT	
	14 and under 16 years of age	16 and under 18 years of age
	Col. 1	Col. 2
Rate per hour		
	s. d.	s. d.
During 1st six months of employment ...	0 8	0 9
„ 2nd „ „ „ ...	0 9	0 10½
„ 3rd „ „ „ ...	0 10	1 0
„ 4th „ „ „ ...	0 11	1 1½
„ 5th „ „ „ ...	1 0	—
„ 6th „ „ „ ...	1 1½	—

Provided that a worker of the class specified in this paragraph shall, on completion of the appropriate qualifying period indicated in the table above, become entitled to the full general minimum time rate of 1s. 2½d. per hour.

PARAGRAPH 3.

Paragraph 13 shall have effect as if the words “ of the class specified in paragraph 9 of this Schedule ” were deleted and the words “ other than a learner ” inserted in lieu thereof.

PIECE WORK BASIS TIME RATES

PARAGRAPH 4.

Paragraphs 16 and 17 of the Schedule to the said Order shall be revoked and the following new paragraphs inserted in lieu thereof —

16. FEMALE WORKERS other than OUT-WORKERS ...	Per hour 1s. 4½d.
17. FEMALE OUT-WORKERS ...	1s. 4½d.

GENERAL MINIMUM PIECE RATES

PARAGRAPH 5.

The general minimum piece rates set out in paragraphs 20 and 21 of the said Schedule shall be subject to an increase of 80 per cent. or 16s. in the £, in lieu of the increase of 75 per cent. specified in that Schedule.

PARAGRAPH 6.

Sub-paragraphs (1), (2), (3), (4), (6), (7), (13), (14), (15) and (16) of paragraph 20A. of the said Schedule shall be revoked and new sub-paragraphs inserted as follows :—

(1) VICE-FOLDING

6" up to and including	8½"	...	d.	16 per 10 dozen.
9"	"	11½"	...	18½ " "
12"	"	14½"	...	21½ " "
15"	"	18½"	...	24½ " "
19"	"	22"	...	27½ " "
22½"	"	24½"	...	30 " "
25" and over	32½ " "
½" hems	4½ per 10 doz. extra
1½" hems up to 16"	36 per 10 dozen
" over 16"	45½ "

(2) PUNCH HEMSTITCHING ON SINGER MACHINE 71W3—

(a) White or Dyed COTTON HANDKERCHIEFS including Gingham-finished Zephyrs

For finished sizes in ⅜" or wider hems

Finished Size	Number of Stitches per inch				
	12	14	16	18	20
Per 10 dozen Handkerchiefs					
Over	d.	d.	d.	d.	d.
but not exceeding					
10"	21½	23½	26½	29½	32½
10½"	22½	24½	27½	30½	33½
11"	22½	25½	28½	31½	34½
11½"	23½	26½	29½	32½	35½
12"	24½	27½	30½	33½	37½
12½"	25½	28½	31½	34½	38½
13"	26½	29½	32½	36½	39½
13½"	27½	30½	33½	37½	41½
14"	28½	31½	34½	38½	42½
14½"	29	32½	35½	39½	44½
15"	29½	32½	36½	41	45½
15½"	31½	34½	38½	41½	46½
16"	32½	35½	39½	42½	47½
16½"	32½	36½	40½	44½	48½
17"	33½	37½	42	45½	50
17½"	34½	38½	42½	47	51½
18"	35½	38½	44½	48½	52½
18½"	35½	40½	45	49½	54
19"	36½	41½	45½	50	55½
19½"	37½	42½	46½	51½	56½
20"	38½	43½	48	52½	57½
20½"	39	44½	48½	53½	59½
21"	39½	45½	50½	54½	60½
21½"	40½	45½	51	56	62½
22"	41½	46½	51½	57½	63½
22½"	42½	47½	52½	57½	64½
23"	43½	48½	53½	58	65½

PARAGRAPH 6—(continued).

EXTRAS :—

Punch Hemstitchers as above shall be entitled to the following rates in addition to the rates set out in the above table when stitching :—

- (i) Printed Cotton Handkerchiefs, White and Coloured
Corded Handkerchiefs, White or Dyed Mercerised
and Mull Handkerchiefs 1½d. per 10 dozen
Handkerchiefs
- (ii) All other Mercerised Cotton and Mull Handkerchiefs 2¼d. " "
- (iii) ½" and ¾" hems 1½d. " "
- (iv) ¾" hems 2¼d. " "
- (v) ¾" hems, 4. entries into machine 4d. " "

Mull shall be deemed to be cloth made with yarns finer than 80/80.

(b) White or Dyed LINEN HANDKERCHIEFS.

For finished sizes in ¾" or wider hems

Finished Size	Number of Stitches per inch				
	12	14	16	18	20
Per 10 dozen Handkerchiefs					
Over..... but not exceeding	d.	d.	d.	d.	d.
10" .. 10½"	22¼	25	28½	31¾	34¾
10½" .. 11"	23¼	25¾	29½	32¾	35½
11" .. 11½"	23¾	26½	30	32¾	36½
11½" .. 12"	24½	27½	31½	34½	37½
12" .. 12½"	25½	29½	32½	35½	39
12½" .. 13"	27	30	33½	36½	40½
13" .. 13½"	27½	30½	34½	38½	42½
13½" .. 14"	28½	31½	35½	39½	43½
14" .. 14½"	29½	32½	36	40½	45½
14½" .. 15"	30½	33½	37½	41½	46½
15" .. 15½"	31½	34½	38½	43	47½
15½" .. 16"	32½	36	40½	43½	48½
16" .. 16½"	33½	37½	42	45½	49½
16½" .. 17"	34½	38½	42½	46½	51
17" .. 17½"	35½	39½	44½	48½	52½
17½" .. 18"	36½	40½	45½	49½	54½
18" .. 18½"	36½	41½	46½	50½	55½
18½" .. 19"	37½	42½	47½	51½	56½
19" .. 19½"	38½	43½	48½	52½	58½
19½" .. 20"	39½	44½	49½	54	59½
20" .. 20½"	40½	45½	50½	55½	60½
20½" .. 21"	41½	46½	51½	56½	62½
21" .. 21½"	42	47½	53	57½	63½
21½" .. 22"	42½	48½	53½	58½	65½
22" .. 22½"	43½	49½	54½	60	67
22½" .. 23"	44½	49½	55½	60½	67½
23" .. 23½"	45½	50½	56½	61½	68½

EXTRAS :—

Punch Hemstitchers as above shall be entitled to the following rates in addition to the rates set out in the above table when stitching :—

- (i) Roller Printed Linen Handkerchiefs 1½d. per 10 dozen
Handkerchiefs
- (ii) Hand Block Printed Linen Handkerchiefs 2½d. " "

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PARAGRAPH 6—(continued)

- (iii) Hand Block Printed Linen Handkerchiefs requiring to be matched at outside of hem ... 7½d. per 10 dozen Handkerchiefs (in lieu of 2½d. as shown in (ii) above)
- (iv) ¼" and ⅜" hems ... 1½d. per 10 dozen Handkerchiefs
- (v) ⅝" hems ... 2½d. " "
- (vi) ⅞" hems, 4 entries into machine ... 4d. " "

(3) PUNCH HEMSTITCHING ON SINGER MACHINE 118W4 OF WHITE OR DYED COTTON HANDKERCHIEFS.

For finished sizes in ⅜" or wider hems.

Finished Size	Number of Stitches per inch				
	12	14	16	18	20
Per 10 dozen Handkerchiefs					
Over but not exceeding	d.	d.	d.	d.	d.
10"	18	20½	22¾	25¼	27¾
10½"	18¾	20¾	23¼	26	28¾
11"	19¾	21½	24½	26½	29¾
11½"	20	22¾	25½	27¾	30¾
12"	20¾	23½	26	28¾	31¾
12½"	21¾	24½	27	29¾	32¾
13"	22¾	25½	27¾	31¼	34
13½"	23½	25¾	28¾	31¾	35¼
14"	24	26½	29½	32¾	36
14½"	24¾	27¾	30	33¾	37½
15"	25½	28½	31½	34¾	38¼
15½"	26½	29½	32¾	35¾	39
16"	27¾	30½	33¾	36¾	40¾
16½"	27¾	31¼	34¾	38	41¾
17"	28¾	31¾	35¾	39½	42¾
17½"	29½	32¾	36¾	39¾	43¾
18"	30	33¾	37¾	41	44¾
18½"	30½	34½	38½	42	45¾
19"	31½	35¼	39	42¾	47¼
19½"	31¾	36	39¾	43¾	48
20"	32¾	37½	40¾	44¾	49
20½"	33½	38	41¾	45¾	50¼
21"	33¾	38¾	42¾	46¾	51¾
21½"	34¾	39	43½	47½	53
22"	35½	39¾	44	48½	54½
22½"	36	40¾	44¾	49¼	54¾
23"	36¾	41	45¾	49¾	55¾

EXTRAS :—

Punch Hemstitchers as above shall be entitled to the following rates in addition to the rates set out in the above table when stitching :—

- (i) Printed Cotton Handkerchiefs, White and Coloured Corded Handkerchiefs, White or Dyed Mercerised and Mull Handkerchiefs ... 1½d. per 10 dozen Handkerchiefs
- (ii) All other Mercerised Cotton and Mull Handkerchiefs ... 2½d. " "
- (iii) ¼" and ⅜" hems ... 1½d. " "
- (iv) ⅝" hems ... 2½d. " "
- (v) ⅞" hems, 4 entries into machine ... 4d. " "

Mull shall be deemed to be cloth made with yarns finer than 80/80.

PARAGRAPH 6—(continued)

(4) PUNCH HEMSTITCHING ON SINGER MACHINE 118W4 OF WHITE OR DYED LINEN HANDKERCHIEFS.

For finished sizes in $\frac{3}{8}$ " or wider hems

Finished Size		Number of Stitches per inch				
		12	14	16	18	20
		Per 10 dozen Handkerchiefs				
Over	but not exceeding	d.	d.	d.	d.	d.
10"	10 $\frac{1}{2}$ "	19	21 $\frac{3}{8}$	23 $\frac{5}{8}$	26 $\frac{7}{8}$	29 $\frac{1}{4}$
10 $\frac{1}{2}$ "	11"	20	22	24 $\frac{1}{2}$	27 $\frac{1}{2}$	30 $\frac{1}{4}$
11"	11 $\frac{1}{2}$ "	20 $\frac{1}{4}$	22 $\frac{3}{4}$	25 $\frac{3}{8}$	27 $\frac{3}{4}$	31 $\frac{1}{4}$
11 $\frac{1}{2}$ "	12"	21	23 $\frac{5}{8}$	26 $\frac{1}{2}$	29	32
12"	12 $\frac{1}{2}$ "	21 $\frac{3}{4}$	24 $\frac{5}{8}$	27 $\frac{1}{4}$	29 $\frac{7}{8}$	33 $\frac{1}{4}$
12 $\frac{1}{2}$ "	13"	23	25 $\frac{3}{8}$	28 $\frac{1}{2}$	31 $\frac{1}{4}$	34 $\frac{1}{2}$
13"	13 $\frac{1}{2}$ "	23 $\frac{5}{8}$	26	29 $\frac{1}{2}$	32	35 $\frac{1}{2}$
13 $\frac{1}{2}$ "	14"	24 $\frac{5}{8}$	27	30 $\frac{1}{4}$	33 $\frac{1}{2}$	37 $\frac{1}{4}$
14"	14 $\frac{1}{2}$ "	25 $\frac{1}{4}$	28	30 $\frac{3}{8}$	34 $\frac{1}{2}$	38 $\frac{3}{8}$
14 $\frac{1}{2}$ "	15"	26	28 $\frac{7}{8}$	31 $\frac{1}{4}$	35 $\frac{3}{8}$	39 $\frac{3}{8}$
15"	15 $\frac{1}{2}$ "	26 $\frac{7}{8}$	29 $\frac{3}{8}$	32 $\frac{1}{4}$	36 $\frac{3}{8}$	40 $\frac{3}{8}$
15 $\frac{1}{2}$ "	16"	27 $\frac{3}{4}$	30 $\frac{1}{4}$	34 $\frac{1}{8}$	37 $\frac{3}{8}$	41 $\frac{3}{8}$
16"	16 $\frac{1}{2}$ "	28 $\frac{3}{8}$	32 $\frac{1}{8}$	35 $\frac{3}{8}$	38 $\frac{3}{8}$	42 $\frac{3}{8}$
16 $\frac{1}{2}$ "	17"	29 $\frac{1}{4}$	32 $\frac{7}{8}$	36 $\frac{3}{8}$	39 $\frac{7}{8}$	43 $\frac{3}{8}$
17"	17 $\frac{1}{2}$ "	30 $\frac{1}{4}$	33 $\frac{1}{2}$	37 $\frac{1}{2}$	41 $\frac{1}{4}$	44 $\frac{7}{8}$
17 $\frac{1}{2}$ "	18"	30 $\frac{3}{8}$	34 $\frac{1}{8}$	38 $\frac{3}{8}$	42 $\frac{1}{2}$	46 $\frac{1}{4}$
18"	18 $\frac{1}{2}$ "	31 $\frac{1}{8}$	34 $\frac{7}{8}$	39 $\frac{3}{8}$	42 $\frac{5}{8}$	47
18 $\frac{1}{2}$ "	19"	32	35 $\frac{7}{8}$	40 $\frac{1}{8}$	44	48 $\frac{1}{4}$
19"	19 $\frac{1}{2}$ "	33	37 $\frac{1}{8}$	41 $\frac{1}{4}$	45	49 $\frac{3}{4}$
19 $\frac{1}{2}$ "	20"	33 $\frac{1}{2}$	38 $\frac{1}{8}$	41 $\frac{3}{4}$	46 $\frac{1}{4}$	50 $\frac{3}{4}$
20"	20 $\frac{1}{2}$ "	34 $\frac{1}{8}$	39	42 $\frac{3}{4}$	47	51 $\frac{1}{4}$
20 $\frac{1}{2}$ "	21"	35	39 $\frac{7}{8}$	43 $\frac{3}{8}$	48 $\frac{1}{2}$	53
21"	21 $\frac{1}{2}$ "	35 $\frac{1}{2}$	40 $\frac{1}{8}$	45 $\frac{1}{8}$	49 $\frac{1}{4}$	54 $\frac{3}{8}$
21 $\frac{1}{2}$ "	22"	36 $\frac{1}{2}$	41 $\frac{1}{8}$	45 $\frac{5}{8}$	50	55 $\frac{3}{8}$
22"	22 $\frac{1}{2}$ "	37 $\frac{1}{4}$	42	46 $\frac{1}{2}$	51	57 $\frac{1}{4}$
22 $\frac{1}{2}$ "	23"	38	42 $\frac{1}{2}$	47	51 $\frac{3}{8}$	57 $\frac{3}{8}$
23"	23 $\frac{1}{2}$ "	38 $\frac{5}{8}$	43 $\frac{3}{8}$	47 $\frac{7}{8}$	52 $\frac{5}{8}$	58 $\frac{3}{8}$

EXTRAS :—

Punch Hemstitchers as above shall be entitled to the following rates in addition to the rates set out in the above table when stitching :—

- (i) Roller Printed Linen Handkerchiefs 1 $\frac{1}{4}$ d. per 10 dozen Handkerchiefs
- (ii) Hand Block Printed Linen Handkerchiefs 2 $\frac{1}{2}$ d. ,, ,,
- (iii) Hand Block Printed Linen Handkerchiefs requiring to be matched at outside of hem 7 $\frac{1}{2}$ d. ,, (in lieu of 2 $\frac{1}{2}$ d. shown in (ii) above)
- (iv) $\frac{1}{4}$ " and $\frac{3}{16}$ " hems 1 $\frac{1}{2}$ d. per 10 dozen Handkerchiefs
- (v) $\frac{1}{8}$ " hems 2 $\frac{1}{4}$ d. ,, ,,
- (vi) $\frac{1}{16}$ " hems, 4 entries into machine 4d. ,, ,,

PARAGRAPH 6—(continued)

(6) PUNCH HEMSTITCHING $\frac{1}{16}$ " HEMS.

Any cloth, by the process of five entries into the machine.

Cloth Size	Number of Stitches per inch				
	14	15	16	17	18
	Per 10 dozen Handkerchiefs				
	d.	d.	d.	d.	d.
9" and under 10" ...	30 $\frac{1}{4}$	32 $\frac{3}{8}$	33	36 $\frac{1}{2}$	37 $\frac{7}{8}$
10" " " 11" ...	33	35 $\frac{1}{8}$	36 $\frac{1}{2}$	39 $\frac{3}{8}$	40 $\frac{1}{2}$
11" " " 12" ...	35 $\frac{1}{4}$	37 $\frac{1}{4}$	39 $\frac{1}{4}$	42	45 $\frac{3}{8}$
12" " " 13" ...	37 $\frac{7}{8}$	39 $\frac{1}{8}$	42	45 $\frac{3}{8}$	48 $\frac{1}{8}$
13" " " 14" ...	39 $\frac{3}{8}$	42	45 $\frac{3}{8}$	48 $\frac{1}{8}$	50 $\frac{7}{8}$
14" " " 15" ...	42	45 $\frac{3}{8}$	48 $\frac{1}{4}$	50 $\frac{3}{8}$	53 $\frac{3}{8}$
15" " " 16" ...	43 $\frac{3}{8}$	46 $\frac{3}{4}$	49 $\frac{1}{4}$	52 $\frac{1}{4}$	56 $\frac{3}{8}$
16" " " 17" ...	45 $\frac{3}{8}$	49 $\frac{1}{2}$	52 $\frac{1}{4}$	55	59 $\frac{1}{4}$
17" " " 18" ...	48 $\frac{3}{8}$	50 $\frac{3}{8}$	55	57 $\frac{3}{4}$	62 $\frac{3}{8}$
18" " " 19" ...	49 $\frac{1}{4}$	53 $\frac{3}{8}$	57 $\frac{3}{4}$	61 $\frac{1}{4}$	65 $\frac{3}{8}$
19" " " 20" ...	52 $\frac{1}{4}$	56 $\frac{3}{8}$	59 $\frac{3}{8}$	64	68

(7) SHIRE HEMSTITCHING.

Cloth Size	Number of Stitches per inch					
	14	16	18	20	22	24
	Per 10 dozen Handkerchiefs					
	d.	d.	d.	d.	d.	d.
8" and under 9" ...	28 $\frac{1}{8}$	31	32 $\frac{1}{2}$	37	40 $\frac{1}{8}$	44 $\frac{7}{8}$
9" " " 10" ...	29 $\frac{7}{8}$	32 $\frac{3}{8}$	35 $\frac{1}{2}$	40 $\frac{1}{8}$	44 $\frac{7}{8}$	49 $\frac{1}{2}$
10" " " 11" ...	33 $\frac{1}{4}$	35 $\frac{3}{8}$	38 $\frac{5}{8}$	43 $\frac{1}{4}$	47 $\frac{7}{8}$	52 $\frac{1}{2}$
11" " " 12" ...	34 $\frac{3}{4}$	38 $\frac{1}{4}$	43 $\frac{1}{4}$	47 $\frac{7}{8}$	52 $\frac{1}{2}$	57
12" " " 13" ...	38 $\frac{3}{8}$	42	46 $\frac{1}{4}$	51	57	61 $\frac{3}{4}$
13" " " 14" ...	39 $\frac{3}{8}$	45 $\frac{1}{4}$	49 $\frac{1}{2}$	54	60 $\frac{1}{2}$	66 $\frac{1}{4}$
14" " " 15" ...	43	48 $\frac{1}{2}$	52 $\frac{1}{2}$	58 $\frac{5}{8}$	64 $\frac{7}{8}$	71
15" " " 16" ...	44 $\frac{7}{8}$	50 $\frac{1}{4}$	55 $\frac{3}{8}$	61 $\frac{1}{4}$	67 $\frac{7}{8}$	73 $\frac{7}{8}$
16" " " 17" ...	46 $\frac{3}{8}$	53 $\frac{3}{8}$	58 $\frac{5}{8}$	64 $\frac{7}{8}$	72 $\frac{1}{2}$	78 $\frac{5}{8}$
17" " " 18" ...	49 $\frac{3}{8}$	56 $\frac{3}{4}$	61 $\frac{3}{4}$	67 $\frac{7}{8}$	75 $\frac{1}{4}$	83 $\frac{1}{4}$
18" " " 19" ...	51 $\frac{1}{4}$	59 $\frac{7}{8}$	64 $\frac{7}{8}$	72 $\frac{1}{2}$	80 $\frac{1}{8}$	87 $\frac{7}{8}$
19" " " 20" ...	54 $\frac{5}{8}$	61 $\frac{3}{8}$	67 $\frac{3}{4}$	75 $\frac{1}{4}$	83 $\frac{1}{4}$	92 $\frac{5}{8}$
20" " " 21" ...	56 $\frac{3}{8}$	64 $\frac{3}{4}$	71	78 $\frac{5}{8}$	87 $\frac{1}{8}$	95 $\frac{3}{8}$
21" " " 22" ...	59 $\frac{1}{4}$	68	73 $\frac{7}{8}$	81 $\frac{3}{8}$	91 $\frac{1}{8}$	100 $\frac{3}{8}$
22" " " 23" ...	61 $\frac{1}{4}$	71 $\frac{1}{4}$	77 $\frac{1}{4}$	86 $\frac{3}{8}$	95 $\frac{3}{8}$	104 $\frac{3}{8}$
23" " " 24" ...	64 $\frac{3}{8}$	72 $\frac{7}{8}$	80 $\frac{1}{8}$	89 $\frac{3}{8}$	98 $\frac{3}{8}$	109 $\frac{3}{8}$
24" " " 25" ...	66 $\frac{1}{4}$	76 $\frac{3}{8}$	83 $\frac{1}{4}$	92 $\frac{3}{8}$	103	114 $\frac{1}{4}$
25" " " 26" ...	69 $\frac{1}{2}$	79 $\frac{1}{2}$	86 $\frac{3}{8}$	97 $\frac{1}{4}$	106 $\frac{3}{8}$	117 $\frac{1}{4}$
26" " " 27" ...	71 $\frac{1}{8}$	82 $\frac{1}{2}$	89 $\frac{1}{2}$	100 $\frac{3}{8}$	111 $\frac{3}{8}$	121 $\frac{1}{4}$

EXTRAS :—

Shire Hemstitchers shall be entitled to the following rates in addition to the rates set out in the above table when stitching :—

$\frac{1}{8}$ " hems	3 $\frac{3}{8}$ d. per 10 dozen Handkerchiefs.
$\frac{1}{16}$ " hems	7 $\frac{1}{8}$ d. " " "

PARAGRAPH 6—(continued)

(13) PUNCH SPOKE STITCHING ON OTHER THAN SINGER HIGHSPEED MACHINE
No. 119W2.Spoked hems, $\frac{3}{8}$ " or wider

Finished Size	Stitches.			
	12	14	16	18
	Per 10 dozen Handkerchiefs			
Over 7" not over 8" ...	d. $28\frac{3}{4}$	d. $30\frac{1}{2}$	d. $33\frac{5}{8}$	d. 36
" 8" " " 9" ...	$30\frac{3}{4}$	$32\frac{1}{2}$	$35\frac{3}{8}$	$39\frac{1}{2}$
" 9" " " 10" ...	$32\frac{3}{8}$	$35\frac{1}{8}$	$38\frac{3}{8}$	$40\frac{3}{8}$
" 10" " " 11" ...	$33\frac{1}{2}$	$36\frac{3}{8}$	$39\frac{7}{8}$	$41\frac{7}{8}$
" 11" " " 12" ...	$35\frac{7}{8}$	$39\frac{7}{8}$	$44\frac{1}{8}$	$48\frac{3}{8}$
" 12" " " 13" ...	$38\frac{3}{8}$	$44\frac{1}{8}$	$50\frac{1}{2}$	55
" 13" " " 14" ...	$41\frac{1}{2}$	$47\frac{3}{8}$	$53\frac{1}{2}$	$59\frac{7}{8}$
" 14" " " 15" ...	45	$50\frac{1}{2}$	$56\frac{5}{8}$	62
" 15" " " 16" ...	$48\frac{1}{4}$	$53\frac{1}{2}$	$60\frac{3}{4}$	$65\frac{3}{4}$
" 16" " " 17" ...	$51\frac{1}{4}$	$56\frac{5}{8}$	$64\frac{1}{4}$	70
" 17" " " 18" ...	$54\frac{3}{4}$	$60\frac{3}{4}$	$67\frac{1}{4}$	$73\frac{1}{8}$
" 18" " " 19" ...	$58\frac{1}{4}$	$64\frac{3}{4}$	$70\frac{3}{8}$	$76\frac{3}{8}$

In addition to the rates set out in above table, the following rates shall be payable :—

 $\frac{1}{16}$ " hems—(a) where hems are spoked in one operation on machines fitted with an automatic folder or "curler"— $4\frac{1}{8}$ d. per 10 dozen.(b) where hems are previously prepared either by vice-folding or plain hemming machine— $7\frac{1}{2}$ d. per 10 dozen. $\frac{1}{8}$ " hems—if sewn through an automatic folder— $2\frac{3}{4}$ d. per 10 dozen. $\frac{1}{4}$ " or $\frac{3}{16}$ " hems—if sewn through an automatic folder— $1\frac{1}{2}$ d. per 10 dozen.Mercerised cotton or mull handkerchiefs— $2\frac{3}{4}$ d per 10 dozen.

(14) PUNCH SPOKE STITCHING ON SINGER HIGH-SPEED MACHINE No. 119W2.

Spoked hems, $\frac{3}{8}$ " or wider

Finished Size	Stitches			
	12	14	16	18
	Per 10 dozen Handkerchiefs			
Over 7" not over 8" ...	d. 25	d. $26\frac{3}{8}$	d. $29\frac{1}{8}$	d. $31\frac{1}{8}$
" 8" " " 9" ...	$26\frac{1}{2}$	$28\frac{1}{8}$	$30\frac{3}{8}$	34
" 9" " " 10" ...	$27\frac{7}{8}$	$30\frac{1}{4}$	$32\frac{3}{4}$	$34\frac{5}{8}$
" 10" " " 11" ...	$28\frac{3}{8}$	$31\frac{1}{4}$	34	$35\frac{3}{4}$
" 11" " " 12" ...	$30\frac{3}{8}$	34	$37\frac{1}{8}$	$41\frac{1}{2}$
" 12" " " 13" ...	$32\frac{7}{8}$	$37\frac{1}{2}$	43	$46\frac{7}{8}$
" 13" " " 14" ...	$35\frac{1}{8}$	$40\frac{1}{4}$	$45\frac{1}{8}$	$50\frac{3}{8}$
" 14" " " 15" ...	$38\frac{3}{8}$	43	$48\frac{1}{8}$	$52\frac{3}{4}$
" 15" " " 16" ...	$41\frac{1}{4}$	$45\frac{1}{2}$	$51\frac{3}{8}$	56
" 16" " " 17" ...	$43\frac{3}{8}$	$48\frac{1}{8}$	$54\frac{3}{8}$	$59\frac{5}{8}$
" 17" " " 18" ...	$46\frac{3}{8}$	$51\frac{3}{8}$	$57\frac{1}{4}$	$62\frac{1}{2}$
" 18" " " 19" ...	$49\frac{3}{8}$	$54\frac{3}{8}$	$59\frac{7}{8}$	$64\frac{3}{8}$

In addition to the rates set out in above table, the following rates shall be payable :—

PARAGRAPH 6—(continued)

$\frac{1}{16}$ " hems—

(a) where hems are spoked in one operation on machines fitted with an automatic folder or "curler"— $4\frac{3}{8}$ d. per 10 dozen.

(b) where hems are previously prepared either by vice-folding or plain hemming machine— $7\frac{5}{8}$ d. per 10 dozen.

$\frac{1}{8}$ " hems—

if sewn through an automatic folder— $2\frac{3}{4}$ d. per 10 dozen.

$\frac{1}{4}$ " or $\frac{3}{16}$ " hems—

if sewn through an automatic folder— $1\frac{1}{2}$ d. per 10 dozen.

Mercerised cotton or mull handkerchiefs— $2\frac{3}{4}$ d. per 10 dozen.

(15) SHIRE SPOKE STITCHING ON OTHER THAN SINGER HIGHSPEED MACHINE No. 119W2.

Spoked hems, $\frac{1}{8}$ " or wider, any cloth

Finished Size	Stitches			
	12	14	16	18
	Per 10 dozen Handkerchiefs			
	d.	d.	d.	d.
Over 7" not over 8"	$25\frac{3}{8}$	$27\frac{1}{2}$	$30\frac{1}{2}$	$32\frac{7}{8}$
" 8" " " 9"	$28\frac{3}{8}$	$30\frac{1}{2}$	$33\frac{3}{8}$	$37\frac{3}{8}$
" 9" " " 10"	$30\frac{3}{8}$	$33\frac{3}{8}$	$36\frac{3}{8}$	$38\frac{3}{8}$
" 10" " " 11"	$33\frac{1}{2}$	$36\frac{3}{8}$	$39\frac{3}{8}$	$41\frac{3}{8}$
" 11" " " 12"	$35\frac{3}{8}$	$39\frac{3}{8}$	$44\frac{3}{8}$	$48\frac{3}{8}$
" 12" " " 13"	$38\frac{3}{8}$	$44\frac{3}{8}$	$50\frac{3}{8}$	$55\frac{3}{8}$
" 13" " " 14"	$41\frac{1}{2}$	$47\frac{3}{8}$	$53\frac{3}{8}$	$59\frac{3}{8}$
" 14" " " 15"	$45\frac{3}{8}$	$50\frac{1}{2}$	$56\frac{3}{8}$	$62\frac{3}{8}$
" 15" " " 16"	$48\frac{1}{2}$	$53\frac{1}{2}$	$60\frac{3}{8}$	$65\frac{3}{8}$
" 16" " " 17"	$51\frac{1}{2}$	$56\frac{3}{8}$	$64\frac{3}{8}$	$70\frac{3}{8}$
" 17" " " 18"	$54\frac{3}{8}$	$60\frac{3}{8}$	$67\frac{1}{2}$	$73\frac{1}{2}$
" 18" " " 19"	$58\frac{1}{2}$	$64\frac{1}{2}$	$70\frac{3}{8}$	$76\frac{3}{8}$

$\frac{1}{16}$ " hems, any cloth— $7\frac{5}{8}$ d. per 10 dozen shall be payable in addition to the rates set out in above table.

(16) SHIRE SPOKE STITCHING ON SINGER HIGHSPEED MACHINE No. 119W2.

Spoked hems, $\frac{1}{8}$ " or wider, any cloth

Finished Size	Stitches			
	12	14	16	18
	Per 10 dozen Handkerchiefs			
	d.	d.	d.	d.
Over 7" not over 8"	$21\frac{3}{8}$	$23\frac{1}{2}$	26	28
" 8" " " 9"	$24\frac{3}{8}$	26	$28\frac{3}{8}$	$31\frac{3}{8}$
" 9" " " 10"	$26\frac{1}{2}$	$28\frac{3}{8}$	$31\frac{1}{2}$	$33\frac{3}{8}$
" 10" " " 11"	$28\frac{3}{8}$	$31\frac{1}{2}$	34	$35\frac{3}{8}$
" 11" " " 12"	$30\frac{3}{8}$	34	$37\frac{1}{2}$	$41\frac{1}{2}$
" 12" " " 13"	$32\frac{7}{8}$	$37\frac{1}{2}$	43	$46\frac{3}{8}$
" 13" " " 14"	$35\frac{1}{2}$	$40\frac{1}{2}$	$45\frac{3}{8}$	$50\frac{3}{8}$
" 14" " " 15"	$38\frac{3}{8}$	43	$48\frac{1}{2}$	$52\frac{3}{8}$
" 15" " " 16"	$41\frac{1}{2}$	$45\frac{1}{2}$	$51\frac{3}{8}$	56
" 16" " " 17"	$43\frac{3}{8}$	$48\frac{1}{2}$	$54\frac{3}{8}$	$59\frac{3}{8}$
" 17" " " 18"	$46\frac{3}{8}$	$51\frac{3}{8}$	$57\frac{1}{2}$	$62\frac{1}{2}$
" 18" " " 19"	$49\frac{3}{8}$	$54\frac{3}{8}$	$59\frac{7}{8}$	$64\frac{3}{8}$

$\frac{1}{16}$ " hems, any cloth— $7\frac{5}{8}$ d. per 10 dozen shall be payable in addition to the rates set out in above table.

PARAGRAPH 7.

Paragraph 21A of the said Schedule shall be revoked and the following new paragraph inserted as follows :—

PARAGRAPH 21.

FANCY LINENS.

A.—VICE-FOLDING AND MACHINE STITCHING.

Finished Size or Description	Vice-Folding	Punch	Punch	Shire	Plain	Scalloping
	Thread Drawn Work	Hem Stitching	Spoke Stitching	Spoke Stitching	Round	Square
			12 stitches per inch			
			Per dozen Articles.			
	d.	d.	d.	d.	d.	d.
6 x 6"	1½	1½	2	2½	2½	2½
8 x 8"	1½	1½	2½	2½	2½	3
9 x 9"	1½	1½	2½	3	3	3½
10 x 10"	1½	2	2½	3½	3½	3½
12 x 12"	2	2	3½	4½	3½	4½
14 x 14"	2	2	3½	4½	4	5½
15 x 15"	2	2	3½	4½	4	5½
16 x 16"	2½	2½	3½	4½	4½	6
18 x 18"	2½	2½	4	5½	5½	7
20 x 20"	2½	3	5	5½	5½	7½
22 x 22"	2½	3	5½	6½	6½	8½
24 x 24"	2½	3½	6	7	7	8½
27 x 27"	2½	4	6½	7½	7½	10
30 x 30"	3	4½	7½	8½	8½	11½
32 x 32"	3½	5	8½	9	9	12
36 x 36"	4	5½	10	10	10½	13
40 x 40"	4½	6	11	11½	11½	14½
45 x 45"	4½	7	11	12½	12½	16½
54 x 54"	5½	8½	13½	15½	15	20
63 x 63"	6½	10	15½	17½	18	23½
72 x 72"	8½	11	17½	20	21	27
7 x 9"	1½	1½	2½	2½	2½	3
9 x 14"	1½	2	3½	4½	3½	4½
12 x 16"	2	2½	3½	4½	4½	5
14 x 18"	2	2½	3½	5	4½	5½
14 x 20"	2½	3	4½	5½	5½	6½
16 x 24"	2½	3	5½	5½	5½	7½
18 x 27"	2½	3½	5½	6½	6½	8½
20 x 30"	2½	3½	6	7	7	9
22 x 32"	2½	4	6½	7½	7½	10
24 x 34"	3	4½	7½	8½	8½	10½
25 x 40"	3½	5	7½	9	9	11½
27 x 45"	4	5½	8½	10	10½	13½
27 x 54"	4½	6	10	11½	11½	15
27 x 60"	4½	7	11	12½	12½	16
9 x 36"	2½	3½	5½	6½	6½	8½
10 x 42"	2½	4	6½	7½	7½	10
12 x 45"	3	4½	7½	8½	8½	10½
14 x 54"	3½	5	8½	9½	9½	11½
14 x 60"	4	5½	8½	10½	10½	13½
15 x 68"	4½	6	10	11½	11½	15
16 x 72"	4½	7	11	12½	12½	16
16 x 90"	5½	8	13½	15½	15	20
18 x 36"	3	4	6½	7½	7½	10
18 x 45"	3½	5	7½	9	8½	11½
17 x 50"	3½	5	8½	9½	9½	12½
18 x 54"	4	5½	8½	10	10½	13½
18 x 63"	4½	6	10	11½	11½	16

PARAGRAPH 7—(continued)

Finished Size or Description	Vice-Folding Thread Drawn Work	Punch Hem Stitching	Punch Spoke Stitching 12 stitches per inch	Shire Spoke Stitching per inch	Plain Scalloping	
					Round	Square
Per dozen Articles.						
	d.	d.	d.	d.	d.	d.
18 x 72"	4 $\frac{3}{4}$	7	11	12 $\frac{1}{2}$	12 $\frac{1}{2}$	16 $\frac{1}{2}$
N.D. Cases	2 $\frac{1}{2}$	3	4 $\frac{1}{2}$	5 $\frac{1}{2}$	4	5
Pyjama Cases	2 $\frac{1}{2}$	3	5 $\frac{1}{2}$	6 $\frac{1}{2}$	5	6
Cosy Covers	1 $\frac{1}{2}$	1 $\frac{1}{2}$	2 $\frac{1}{2}$	2 $\frac{1}{2}$	4 $\frac{1}{2}$	—
Pram Covers with Flap	4 $\frac{1}{2}$	7	11	12 $\frac{1}{2}$	12 $\frac{1}{2}$	16
Canopy Covers, 35 x 50"	4 $\frac{1}{2}$	6 $\frac{1}{2}$	10	12 $\frac{1}{2}$	12 $\frac{1}{2}$	15 $\frac{1}{2}$
Sheets, 72"	3 $\frac{1}{4}$	3	4 $\frac{3}{4}$	5	—	8
" 80"	3 $\frac{1}{4}$	3	5 $\frac{1}{2}$	6	—	9
" 90"	3 $\frac{3}{4}$	3 $\frac{1}{2}$	6	7 $\frac{1}{2}$	—	10
" 100"	4	4	6 $\frac{1}{2}$	9	—	12
" 108"	5	4	7 $\frac{1}{4}$	10 $\frac{1}{4}$	—	14
Spreads, 72 x 90"	6	12	22	22 $\frac{1}{2}$	—	30
" 72 x 100"	6	13	23 $\frac{3}{4}$	24	—	30
" 80 x 100"	6	14	24 $\frac{1}{4}$	26	—	33
" 90 x 100"	6	15	24 $\frac{3}{4}$	27 $\frac{1}{2}$	—	36
" 90 x 108"	6 $\frac{1}{2}$	16	25 $\frac{3}{4}$	30	—	36
" 100 x 108"	7 $\frac{1}{4}$	18	26 $\frac{3}{4}$	32	—	42
Bag Tops, 20 x 40", 1 half end	1 $\frac{1}{2}$	—	1 $\frac{3}{4}$	2	—	2 $\frac{1}{4}$
Bag Tops, 20 x 40", 1 whole end	1 $\frac{3}{4}$	—	3 $\frac{1}{4}$	3 $\frac{3}{4}$	—	4 $\frac{1}{2}$
Bag Tops, 20 x 80", 2 half ends	2 $\frac{3}{4}$	—	3 $\frac{1}{4}$	3 $\frac{3}{4}$	—	4 $\frac{1}{2}$
Bag Tops, 20 x 80", 2 whole ends	3 $\frac{1}{4}$	—	6 $\frac{1}{4}$	7 $\frac{3}{4}$	—	9
Bag Tops, 22 $\frac{1}{2}$ x 36", 1 whole end	1 $\frac{3}{4}$	—	3 $\frac{1}{4}$	3 $\frac{3}{4}$	—	4 $\frac{1}{2}$
Bag Tops, 22 $\frac{1}{2}$ x 80", 2 whole ends	3 $\frac{1}{4}$	—	6 $\frac{1}{4}$	7 $\frac{3}{4}$	—	9
Bag Tops, 25 x 36", 1 whole end	1 $\frac{3}{4}$	—	3 $\frac{1}{4}$	4 $\frac{1}{4}$	—	5 $\frac{1}{2}$
Bag Tops, 25 x 80", 2 whole ends	3 $\frac{1}{4}$	—	7 $\frac{1}{4}$	8 $\frac{1}{4}$	—	11
Frilling	—	7	9	—	—	—

In the case of workers operating the Singer Highspeed Spoking Machine, No. 119W2, the general minimum piece rates for Shire Spoke Stitching of Fancy Linens shall be the appropriate piece rates set out above LESS 15 PER CENT.

When Punch Spoke and Shire Spoke Stitching are sewn at over 12 stitches per inch, 10 PER CENT. EXTRA IS PAYABLE.

For Vice-Folding French Corners, $\frac{1}{2}$ d. extra for 4 Corners per dozen articles shall be payable.

BIAS OR FRENCH CORNERS.

Making of Bias or French Corners where articles have been vice-folded previous to the process of cornering, but corners have not been shaped by the vice-folder.

	Per dozen Articles
Hems up to 1"	2d.
Hems over 1" but under 2"	2 $\frac{1}{2}$ d.
Hems 2" and over	3d.

The above rates are the only general minimum piece rates for the making of Bias or French corners. In cases where the corners are made in any manner other than that specified, the piece rates paid must be such as will yield, in the circumstances of the case, to an ordinary worker, at least the same amount of money as the piece work basis time rate applicable.

PARAGRAPH 8.

Sub-paragraph (1) of paragraph 21c of the said Schedule shall be revoked and the following new sub-paragraph inserted as follows :—

		Plain Goods						Embroidered Goods					
		Dry Smoothing		Damp Smoothing		Wet Smoothing		Dry Smoothing		Damp Smoothing		Wet Smoothing	
Description		s.	d.	s.	d.	s.	d.	s.	d.	s.	d.	s.	d.
6 x 6"	...	0	0 $\frac{1}{2}$	0	1	0	1 $\frac{1}{2}$	—	—	0	1	0	2 $\frac{1}{2}$
7 x 7"	...	0	0 $\frac{1}{2}$	0	1	0	1 $\frac{1}{2}$	—	—	0	1	0	2 $\frac{1}{2}$
8 x 8"	...	0	0 $\frac{1}{2}$	0	1	0	1 $\frac{1}{2}$	—	—	0	1	0	2 $\frac{1}{2}$
9 x 9"	...	0	0 $\frac{1}{2}$	0	1	0	1 $\frac{1}{2}$	—	—	0	1	0	2 $\frac{1}{2}$
10 x 10"	...	0	0 $\frac{1}{2}$	0	1	0	1 $\frac{1}{2}$	—	—	0	1	0	2 $\frac{1}{2}$
12 x 12"	...	0	0 $\frac{1}{2}$	0	1	0	2 $\frac{1}{2}$	—	—	0	1	0	2 $\frac{1}{2}$
14 x 14"	...	0	0 $\frac{3}{4}$	0	1 $\frac{1}{4}$	0	2 $\frac{3}{4}$	—	—	0	1 $\frac{1}{2}$	0	3
15 x 15"	...	0	0 $\frac{3}{4}$	0	1 $\frac{1}{4}$	0	2 $\frac{3}{4}$	—	—	0	1 $\frac{1}{2}$	0	3 $\frac{1}{4}$
16 x 16"	...	0	1	0	1 $\frac{1}{2}$	0	3	—	—	0	1 $\frac{1}{2}$	0	3 $\frac{3}{4}$
18 x 18"	...	0	1 $\frac{1}{4}$	0	1 $\frac{3}{4}$	0	3 $\frac{3}{4}$	—	—	0	2 $\frac{1}{4}$	0	4 $\frac{1}{4}$
20 x 20"	...	0	1 $\frac{1}{2}$	0	1 $\frac{3}{4}$	0	4 $\frac{1}{2}$	—	—	0	2 $\frac{1}{2}$	0	5 $\frac{1}{2}$
22 x 22"	...	0	1 $\frac{3}{4}$	0	2	0	5	—	—	0	2 $\frac{3}{4}$	0	6
24 x 24"	...	0	1 $\frac{3}{4}$	0	2	0	5 $\frac{1}{2}$	—	—	0	2 $\frac{3}{4}$	0	6 $\frac{1}{2}$
27 x 27"	...	0	2	0	2	0	6 $\frac{1}{2}$	—	—	0	3	0	7 $\frac{1}{4}$
30 x 30"	...	0	2 $\frac{1}{2}$	0	2 $\frac{1}{2}$	0	7 $\frac{1}{2}$	—	—	0	3 $\frac{1}{2}$	0	10
32 x 32"	...	0	2 $\frac{1}{2}$	0	3	0	8 $\frac{1}{2}$	—	—	0	3 $\frac{1}{2}$	0	11
36 x 36"	...	0	2 $\frac{3}{4}$	0	3 $\frac{1}{2}$	0	11	—	—	0	4 $\frac{1}{2}$	1	1 $\frac{1}{4}$
40 x 40"	...	0	3	0	3 $\frac{1}{2}$	1	1 $\frac{1}{2}$	—	—	0	4 $\frac{1}{2}$	1	1 $\frac{1}{2}$
45 x 45"	...	0	3 $\frac{1}{2}$	0	4 $\frac{1}{2}$	1	4 $\frac{1}{2}$	—	—	0	5 $\frac{1}{2}$	1	10
54 x 54"	...	0	4	0	5	1	11	—	—	0	6 $\frac{1}{2}$	2	5 $\frac{1}{2}$
63 x 63"	...	0	5	0	6	2	9	—	—	0	7 $\frac{1}{2}$	3	10 $\frac{1}{2}$
72 x 72"	...	0	6	0	7 $\frac{1}{2}$	4	1 $\frac{1}{2}$	—	—	0	8 $\frac{1}{2}$	5	6
7 x 9"	...	0	0 $\frac{1}{2}$	0	1	0	1 $\frac{1}{2}$	—	—	0	1	0	2 $\frac{1}{4}$
9 x 14"	...	0	0 $\frac{1}{2}$	0	1	0	2 $\frac{1}{2}$	—	—	0	1	0	2 $\frac{1}{4}$
10 x 14"	...	0	0 $\frac{1}{2}$	0	1	0	2 $\frac{1}{2}$	—	—	0	1	0	2 $\frac{1}{4}$
12 x 16"	...	0	1	0	1 $\frac{1}{2}$	0	2 $\frac{1}{2}$	—	—	0	1 $\frac{1}{2}$	0	2 $\frac{1}{4}$
14 x 18"	...	0	1	0	1 $\frac{1}{2}$	0	2 $\frac{1}{2}$	—	—	0	1 $\frac{1}{2}$	0	3 $\frac{1}{4}$
14 x 20"	...	0	1	0	1 $\frac{1}{2}$	0	3	—	—	0	2	0	4 $\frac{1}{4}$
16 x 24"	...	0	1 $\frac{1}{2}$	0	2	0	4 $\frac{1}{2}$	—	—	0	2 $\frac{1}{2}$	0	5 $\frac{1}{4}$
18 x 27"	...	0	1 $\frac{1}{2}$	0	2	0	5	—	—	0	2 $\frac{1}{2}$	0	5 $\frac{1}{4}$
20 x 30"	...	0	1 $\frac{1}{2}$	0	2	0	6	—	—	0	2 $\frac{1}{2}$	0	7 $\frac{1}{4}$
22 x 32"	...	0	2	0	2 $\frac{1}{2}$	0	7 $\frac{1}{2}$	—	—	0	3	0	8
24 x 34"	...	0	2	0	2 $\frac{1}{2}$	0	8	—	—	0	3	0	9 $\frac{1}{4}$
25 x 40"	...	0	2 $\frac{1}{2}$	0	3	0	10	—	—	0	3 $\frac{1}{2}$	0	11 $\frac{1}{2}$
27 x 45"	...	0	2 $\frac{1}{2}$	0	3 $\frac{1}{2}$	0	10 $\frac{1}{2}$	—	—	0	4 $\frac{1}{2}$	1	1 $\frac{1}{4}$
27 x 54"	...	0	3	0	3 $\frac{1}{2}$	1	0	—	—	0	5	1	3 $\frac{1}{2}$
27 x 60"	...	0	3 $\frac{1}{2}$	0	4 $\frac{1}{2}$	1	2 $\frac{1}{2}$	—	—	0	5 $\frac{1}{2}$	1	4 $\frac{1}{2}$
9 x 36"	...	0	1 $\frac{1}{2}$	0	2 $\frac{1}{2}$	0	5	—	—	0	2 $\frac{1}{2}$	0	5 $\frac{1}{2}$
10 x 42"	...	0	1 $\frac{1}{2}$	0	2 $\frac{1}{2}$	0	5 $\frac{1}{2}$	—	—	0	2 $\frac{1}{2}$	0	6 $\frac{1}{2}$
12 x 45"	...	0	2	0	2 $\frac{1}{2}$	0	6 $\frac{1}{2}$	—	—	0	3	0	8 $\frac{1}{2}$
14 x 54"	...	0	2 $\frac{1}{2}$	0	3	0	8 $\frac{1}{2}$	—	—	0	3 $\frac{1}{2}$	0	10
14 x 60"	...	0	2 $\frac{3}{4}$	0	3 $\frac{1}{2}$	0	9 $\frac{1}{2}$	—	—	0	3 $\frac{3}{4}$	0	11 $\frac{1}{4}$
15 x 68"	...	0	3 $\frac{1}{4}$	0	3 $\frac{3}{4}$	0	10 $\frac{1}{2}$	—	—	0	4 $\frac{1}{4}$	1	1 $\frac{1}{2}$
16 x 72"	...	—	—	—	—	1	0	—	—	0	5	1	2 $\frac{1}{2}$
16 x 90"	...	—	—	—	—	1	3 $\frac{1}{2}$	—	—	0	5 $\frac{1}{2}$	1	7 $\frac{1}{2}$
18 x 36"	...	—	—	—	—	0	6 $\frac{1}{2}$	—	—	0	3	0	7 $\frac{1}{2}$
18 x 45"	...	—	—	—	—	0	8 $\frac{1}{2}$	—	—	0	3 $\frac{1}{2}$	0	10
17 x 50"	...	—	—	—	—	0	9 $\frac{1}{2}$	—	—	0	3 $\frac{1}{2}$	0	11
18 x 54"	...	—	—	—	—	0	10	—	—	0	3 $\frac{3}{4}$	0	11 $\frac{1}{2}$
18 x 63"	...	—	—	—	—	0	11 $\frac{1}{2}$	—	—	0	4 $\frac{1}{4}$	1	1 $\frac{1}{2}$
18 x 72"	...	—	—	—	—	1	1 $\frac{1}{2}$	—	—	0	6	1	3 $\frac{1}{2}$
72 x 90"	Spreads and												
	Sheets	0	9	1	3	5	2 $\frac{3}{4}$	1	0	1	6	6	7 $\frac{1}{2}$
72 x 100"	"	0	9	1	6	5	9 $\frac{1}{4}$	1	0	1	9	7	1 $\frac{1}{2}$
80 x 100"	"	1	0	1	7 $\frac{1}{2}$	6	4	1	3	1	10 $\frac{1}{2}$	7	8 $\frac{3}{4}$
90 x 100"	"	1	3	1	9	6	10 $\frac{1}{2}$	1	6	2	0	8	3
90 x 108"	"	1	6	1	10 $\frac{1}{2}$	7	5	1	9	2	1 $\frac{1}{2}$	8	9 $\frac{1}{2}$
100 x 108"	"	1	6	2	0	8	6 $\frac{1}{2}$	1	9	2	3	9	10 $\frac{1}{2}$