The Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Council (Northern Ireland) Wages Regulation Order, 1958

1958. No. 56 [NC]

Whereas the Ministry of Labour and National Insurance (hereinafter in this Order referred to as "the Ministry") has received from the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Council (Northern Ireland) the wages regulation proposals set out in the Schedule hereto;

Now, therefore, the Ministry by virtue of the powers conferred on it by Section 10 of the Wages Councils Act (Northern Ireland), 1945(a), and of all other powers enabling it in that behalf, hereby makes the following Order:—

1. The wages regulation proposals set out in the Schedule hereto shall have effect on and from the specified date and as from the date immediately preceding the specified date the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Council (Northern Ireland) Wages Regulation Order, 1956(b), shall cease to have effect.

2. In this Order the expression "the specified date" means the 8th day of April, 1958, provided that where, as respects any worker who is paid wages at intervals not exceeding seven days, that date does not correspond with the beginning of the period for which the wages are paid, the expression "the specified date" means, as respects that worker, the beginning of the next such period following that date.

3. This Order may be cited as the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Council (Northern Ireland) Wages Regulation Order, 1958.

Sealed with the Official Seal of the Ministry of Labour and National Insurance for Northern Ireland this nineteenth day of March, nineteen hundred and fifty-eight in the presence of

(L.S.)
R. W. Steele,
Assistant Secretary to the Ministry of Labour and National Insurance for Northern Ireland.

(a) 1945, Ch. 21.   (b) S.R. & O. (N.I.) 1956, No. 57.

SCHEDULE

The following minimum remuneration shall be substituted for the statutory minimum remuneration fixed by the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Council (Northern Ireland) Wages Regulation Order, 1956 (Order N.I.H.H.G. (141)).

STATUTORY MINIMUM REMUNERATION

GENERAL MINIMUM TIME RATES

MALE WORKERS

	AREA A		AREA B	
	The respective areas are defined in paragraph 28			
	Per hour		Per hour	
	s.	d.	s.	d.
Paragraph 1.				
Measurers and Samplemakers who have served an apprenticeship of five years	3	8½	3	5¾
Paragraph 2.				
Lappers who have served an apprenticeship of five years	3	7½	3	4¾
Paragraph 3.				
Apprentices to Lapping, Measuring and Sample-making—				
During 1st year of apprenticeship	1	2	1	1¼
„ 2nd „ „ „	1	4¾	1	3¾
„ 3rd „ „ „	1	9¼	1	8
„ 4th „ „ „	2	1½	2	0
„ 5th „ „ „	2	7½	2	5¾
Paragraph 4.				
Workers Operating Swiss Embroidery Machines—				
During 1st 6 months of such employment ...	1	6½	1	6½
„ 2nd „ „ „ „ ...	2	1½	2	1½
Thereafter	3	2	3	2
Paragraph 5.				
Warehouse Assistants or Warehouse Clerks, who have served an apprenticeship of five years and who are wholly or mainly employed on warehousing operations, including clerical work incidental to or appertaining to such operations when performed by the same person	3	5	3	2½

	AREA A				AREA B			
	The respective areas are defined in paragraph 28							
	Per hour				Per hour			
	(a)		(b)		(a)		(b)	
	s.	d.	s.	d.	s.	d.	s.	d.
Paragraph 6. All Male Workers other than workers of the classes specified in paragraphs 1 to 5—								
Workers under 16 years of age ...	—		1	3¾	—		1	2¾
„ 16 and under 17 years of age	1	5½	1	4¾	1	4½	1	3¾
„ 17 „ 18 „	1	8¼	1	8	1	7	1	6½
„ 18 „ 19 „	2	1	1	11	1	11½	1	9½
„ 19 „ 20 „	2	6½	2	3½	2	4¾	2	2
„ 20 „ 21 „	2	8½	2	5¾	2	6½	2	4
„ 21 years of age and over ...	3	2	2	11½	3	0	2	9¾

Paragraph 7.

The statutory minimum remuneration set out under (*a*) in paragraph 6 applies to male workers who, within the preceding five years, have had not less than two years' employment in the trade and the statutory minimum remuneration set out under (*b*) therein applies to all other male workers included in that paragraph.

Paragraph 8.   FEMALE WORKERS

Female Workers other than Learners and other than workers of the classes specified in paragraphs 9, 10 and 12—

2s. 0d. per hour

Paragraph 9.

Female Workers (including Clippers and Menders) assisting at Swiss Embroidery Machines— 2s. 2d. per hour

Paragraph 10.

Female Workers engaged on Stitching Machines (other than Swiss Embroidery Machines), Vice-Folding, or Hand Smoothing—

(*a*) Workers commencing employment in the trade at or over 18
years of age:—

		Per hour	
		s.	d.
(i) During the first six months of employment		1	5
(ii) During subsequent employment on any of the above-mentioned operations		2	0

(*b*) Workers under 18 years of age :—
(i) During the first six months of employment if commencing at—

		s.	d.
under 16 years of age		1	1½
16 and under 18 years of age		1	3½
(ii) During subsequent employment on any of the above-mentioned operations		2	0

PROVIDED THAT—

(1) If a worker is transferred from one of such operations to another during the second six months of employment she must be paid during such second six months a general minimum time rate of 1s. 5d. per hour and, thereafter, at the general minimum time rate of 2s. 0d. per hour.

(2) A worker of the classes specified in paragraph 11 who is subsequently employed on Stitching Machines (other than Swiss Embroidery Machines), Vice-Folding, or Hand Smoothing, must not, during the first six months on those operations, be paid at a lower general minimum time rate than that which she would have been entitled to receive if she had continued to be employed on the operations to which the general minimum time rates set out in paragraph 11 are applicable.

The statutory minimum remuneration set out in this paragraph applies only to workers remunerated at time rates of wages. Learners or other juvenile workers may be employed alternatively on piece work in which case they must be paid the appropriate general minimum piece rate or, where no such general minimum piece rate has been fixed, a piece rate calculated to yield to an ordinary worker not less than the piece work basis time rate set out in paragraph 18. Certificates of Learnership are not applicable to workers employed on the operations specified in this paragraph.

Paragraph 11.

Female Learners engaged at Swiss Embroidery Machines, Machine Smoothing and General Warehouse Work—

Period of Employment	Learners commencing at		
	under 15 years of age	15 and under 18 years of age	18 years of age and over
	Col. 1	Col. 2	Col. 3
	Per hour		
	s. d.	s. d.	s. d.
During 1st six months of employment	0 11½	1 0½	1st 3 mths. 1 3¼
„ 2nd „	1 0¾	1 3	2nd „ 1 5¼
„ 3rd „	1 3	1 6¼	3rd „ 1 6½
„ 4th „	1 5	1 9½	4th „ 1 9½
„ 5th „	1 6¼	—	
„ 6th „	1 9½	—	

Paragraph 12.

Female Workers under 18 years of age other than workers of the classes specified in paragraphs 10(b) and 11—

Period of Employment	Workers commencing at	
	under 16 years of age	16 and under 18 years of age
	Col. 1	Col. 2
	Per hour	
	s. d.	s. d.
During 1st six months of employment	0 11½	1 0½
„ 2nd „	1 0¾	1 3
„ 3rd „	1 3	1 6¼
„ 4th „	1 5	1 9½
„ 5th „	1 6¼	—
„ 6th „	1 9½	—

Provided that a worker of the class specified in this paragraph will, on completion of the appropriate qualifying period indicated in the table above, become entitled to the full general minimum time rate of 2s. 0d. per hour.

ADVANCES TO LEARNERS

Paragraph 13.

The advances to be given to learners commencing at under 18 years of age take effect in respect of the first full pay period in January and July of each year, the learner being entitled to her first advance on the first day of the first full pay period in January or July, as the case may be, provided that she has been in the trade at least three months.

COMPLETION OF LEARNERSHIP

Paragraph 14.

A learner ceases to be a learner and becomes entitled to the full general minimum time rate applicable to a worker of her class upon the fulfilment of the appropriate conditions set out below:—

Age of entering employment	Conditions
Under 15 years of age ...	The completion of three years' employment.
15 and under 18 years of age	The completion of two years' employment.
18 years of age and over ...	The completion of one years' employment.

Provided that no learner who has left the trade during the period of learnership and subsequently re-enters the trade will, after re-entry, be required to serve a longer period as a learner than would be permissible in the case of a learner of the same age entering the trade for the first time.

CERTIFICATES OF LEARNERSHIP

Paragraph 15.

Application must be made to the Wages Council for a Certificate of Learnership in respect of every worker whom it is desired to employ, at the special lower rate for learners, on the operations specified in paragraph 11 (which should be quoted in making application). Unless such Certificate has been obtained, or application made therefor, and the other conditions relating to learnership laid down by the Wages Council are complied with, the minimum rate payable in each case is the appropriate rate applicable to a worker other than a learner.

PIECE WORK BASIS TIME RATES

MALE WORKERS

	AREA A		AREA B	
	The respective areas are defined in paragraph 28			
	Per hour		Per hour	
Paragraph 16.	s.	d.	s.	d.
Male Workers other than Lappers, Measurers, Sample Makers, Warehouse Assistants, or Warehouse Clerks, and Workers Operating Machines in the Swiss Embroidery Branch of the Trade	3	2¼	3	0¼
Paragraph 17.				
Male Workers Operating Swiss Embroidery Machines—				
(a) Workers employed on single machines having two or three tiers	3	5½	3	5½
(b) Workers employed on single machines having four tiers or on any coupled machines ...	3	7½	3	7½

FEMALE WORKERS

			Per hour	
			s.	d.
Paragraph 18.				
Female Workers other than Out-Workers			2	2
Paragraph 19.				
Female Out-Workers			2	2

APPLICABILITY OF PIECE WORK BASIS TIME RATES

Paragraph 20.

In the case of workers employed on piece work, each piece rate paid must be such as will yield, in the circumstances of the case, to an ordinary

worker, at least the same amount of money as the appropriate piece work basis time rate. In determining whether any piece rate satisfies this condition, regard will be had only to the earnings of ordinary workers, i.e., workers of ordinary skill and experience in the class of work in question and not to the earnings of workers of less than ordinary skill and experience, e.g., juvenile and infirm workers.

Provided that in determining any piece rate to be paid to out-workers, the rate payable will be at least the same amount of money as the appropriate piece rate applicable to that class of work in the factory from which the goods are given out.

EMPLOYMENT OF JUVENILE WORKERS ON PIECE WORK

Paragraph 21.

An employer will, in any case where a learner or other juvenile worker is employed on piece work during the first six months of his employment in the trade, be deemed to pay remuneration at less than the statutory minimum remuneration unless he shows that such worker has received, in respect of his employment on piece work in each week during that period, at least the same amount of money as such worker would have been entitled to receive if employed on time work.

An employer will, in any case where any such worker is so employed at any time subsequent to the first six months of his employment in the trade, be deemed to pay remuneration at less than the statutory minimum remuneration unless he shows that such worker has, in respect of his employment on piece work, been paid at piece rates each of which would yield, in the circumstances of the case, to an ordinary worker (not being a juvenile worker) at least the same amount of money as the appropriate piece work basis time rate.

GENERAL MINIMUM PIECE RATES

FEMALE WORKERS OF ALL AGES

Paragraph 22.

HANDKERCHIEFS

A.—STITCHING (and preparatory operations)

(1) VICE-FOLDING

					d.		
6" up to and including	$8\frac{1}{2}$"	...	...	$38\frac{3}{8}$	per 10 dozen		
9" ,,	,,	$11\frac{1}{2}$"	...	...	45	,,	,,
12" ,,	,,	$14\frac{1}{2}$"	...	...	$51\frac{5}{8}$	,,	,,
15" ,,	,,	$18\frac{1}{2}$"	...	...	$58\frac{3}{4}$	,,	,,
19" ,,	,,	22"	...	...	$65\frac{3}{8}$	,,	,,
$22\frac{1}{2}$" ,,	,,	$24\frac{1}{2}$"	...	...	72	,,	,,
25" and over			...	...	$78\frac{5}{8}$	,,	,,
$\frac{1}{8}$" hems			...	...	$11\frac{3}{8}$ per 10 dozen extra		
$\frac{1}{16}$" hems up to 16"			...	...	$86\frac{3}{4}$ per 10 dozen		
,, over 16"			...	...	$108\frac{5}{8}$	,,	,,

(2) PUNCH HEMSTITCHING ON SINGER MACHINES 71W3—

   (a) White or Dyed COTTON HANDKERCHIEFS including Gingham-finished Zephyrs

For finished sizes in $\frac{3}{8}''$ or wider hems

Finished Size			Number of Stitches per Inch				
			12	14	16	18	20
			Per 10 dozen Handkerchiefs				
Over	but not over		d.	d.	d.	d.	d.
10″	10½″	...	53⅜	60	67¼	75¼	82½
10½″	11″	...	56⅛	61¼	69⅝	77⅛	84⅝
11″	11½″	...	57¼	63⅜	71⅛	78⅞	87⅛
11½″	12″	...	59⅛	66¼	73¾	81⅝	90¼
12″	12½″	...	61½	69⅝	76½	84	93⅞
12½″	13″	...	64½	71⅛	80⅛	87⅝	97¼
13″	13½″	...	66¼	73½	82¾	91¾	100½
13½″	14″	...	69¼	75⅞	84⅝	94¼	104⅜
14″	14½″	...	71¾	79¼	86¾	97¼	108
14½″	15″	...	73¼	81	88¾	99⅞	111¼
15″	15½″	...	75¼	82¾	92⅜	103¼	113¾
15½″	16″	...	78⅞	87	96⅝	105¼	117
16″	16½″	...	81	90¼	100¼	107¾	119¾
16½″	17″	...	82½	92¾	102¼	112¾	123
17″	17½″	...	84⅝	94¼	105⅞	115½	126⅝
17½″	18″	...	87	96¼	108	118½	129⅞
18″	18½″	...	88½	98⅛	111⅝	121¼	132⅝
18½″	19″	...	90¼	101⅛	113⅜	124¼	136¼
19″	19½″	...	92¾	104⅜	115¼	126¼	140⅜
19½″	20″	...	94½	107⅛	117⅝	130¼	142½
20″	20½″	...	96¼	109¾	120⅞	132⅝	145½
20½″	21″	...	98⅜	112½	123¼	135⅝	149⅛
21″	21½″	...	100½	114¼	126¼	138	152¾
21½″	22″	...	102⅝	115¼	128¾	141¼	156⅞
22″	22½″	...	105	118¼	130¾	144¼	160¼
22½″	23″	...	106¾	119¾	132¼	145½	162⅝
23″	23½″	...	108⅜	121½	134¼	148¼	164⅜

EXTRAS:—

Punch Hemstitchers as above are entitled to the following rates in addition to the rates set out in the above table when stitching :—

	Per 10 dozen Handkerchiefs
	d.
(i) Printed Cotton Handkerchiefs, White and Coloured Corded Handkerchiefs, White or Dyed Mercerised and Mull Handkerchiefs	3⅝
(ii) All other Mercerised Cotton and Mull Handkerchiefs	6⅝
(iii) ¼″ and ³⁄₁₆″ hems	3⅜
(iv) ⅛″ hems	6⅝
(v) ¹⁄₁₆″ hems, 4 entries into machine	9⅝

"Mull" is a cloth made with yarns finer than 80/80

(b) White or Dyed LINEN HANDKERCHIEFS

For finished sizes in ⅜" or wider hems

Finished Size			Number of Stitches per Inch				
			12	14	16	18	20
			Per 10 dozen Handkerchiefs				
Over	but not over		d.	d.	d.	d.	d.
10"	10½"	...	56⅛	63	70¾	79¼	86¾
10½"	11"	...	58½	65¼	73½	81	89¾
11"	11½"	...	60¼	67¼	75⅝	82¾	92⅜
11½"	12"	...	62⅛	69⅝	78¼	86⅛	95⅜
12"	12½"	...	64½	73½	81	88½	98⅜
12½"	13"	...	68⅛	75⅝	84	92¾	102¼
13"	13½"	...	69⅝	77¼	86¾	96¼	106¼
13½"	14"	...	72⅞	80⅛	89¾	99¼	109¾
14"	14½"	...	75¼	82¾	90⅝	102¼	113¾
14½"	15"	...	76¾	85½	93⅝	105	117¼
15"	15½"	...	79½	87⅝	96⅝	108⅝	119½
15½"	16"	...	82¾	92⅛	102¼	110¾	122⅝
16"	16½"	...	84⅝	95⅜	105⅞	113¾	125¾
16½"	17"	...	86¾	97¼	107⅞	118¼	129⅝
17"	17½"	...	89¾	99⅝	111⅛	121¾	132⅝
17½"	18"	...	91½	101⅛	114¼	124¾	136½
18"	18½"	...	93	103½	117⅝	127¾	139¼
18½"	19"	...	95⅜	106½	119⅛	130½	143⅛
19"	19½"	...	97¼	109¾	121½	132⅝	147⅞
19½"	20"	...	99⅝	113¼	124¼	136½	149¾
20"	20½"	...	101¾	114⅞	126⅞	139¼	153
20½"	21"	...	103½	118¼	130¼	142¼	156⅞
21"	21½"	...	105⅞	120⅝	133½	145½	160¾
21½"	22"	...	107¾	121½	135⅝	148¼	165
22"	22½"	...	110⅜	124¾	137¾	151½	168⅞
22½"	23"	...	112¾	125¾	139½	153	170¾
23"	23½"	...	114¼	128⅛	141⅞	155¾	172½

EXTRAS:—

Punch Hemstitchers as above are entitled to the following rates in addition to the rates set out in the above table when stitching:—

	Per 10 dozen Handkerchiefs
(i) Roller Printed Linen Handkerchiefs	3d.
(ii) Hand Block Printed Linen Handkerchiefs ...	6d.
(iii) Hand Block Printed Linen Handkerchiefs requiring to be matched at outside of hem	18d.
	(in lieu of 6d. as shown in (ii))
(iv) ¼" and ³⁄₁₆" hems	3⅜d.
(v) ⅛" hems	6⅝d.
(vi) ¹⁄₁₆" hems, 4 entries into machine	9⅜d.

(3) PUNCH HEMSTITCHING ON SINGER MACHINES 118W4 of White or Dyed COTTON HANDKERCHIEFS

For finished sizes in $\frac{3}{8}$" or wider hems

Finished Size			Number of Stitches per Inch				
			12	14	16	18	20
			Per 10 dozen Handkerchiefs				
Over	but not over		d.	d.	d.	d.	d.
10"	10½"	...	45¼	50¾	57¼	63⅝	69⅝
10½"	11"	...	47¾	52½	59¾	65⅜	72⅝
11"	11½"	...	48⅞	54¼	61¼	66⅞	75
11½"	12"	...	50⅜	56⅜	63¼	69⅝	77⅛
12"	12½"	...	52¼	59⅛	65⅜	71⅜	79¾
12½"	13"	...	54⅞	60⅞	68⅛	75	82¾
13"	13½"	...	56⅝	62⅜	69⅞	78¼	86⅛
13½"	14"	...	58½	64½	72⅝	80⅛	88¾
14"	14½"	...	60⅝	66⅞	73½	82¾	92⅝
14½"	15"	...	62⅛	69	75⅝	85¼	94½
15"	15½"	...	63⅝	70¼	78¼	87⅞	96¼
15½"	16"	...	66⅞	73¾	82½	89⅛	99¼
16"	16½"	...	69	76¼	84⅝	92⅜	101¾
16½"	17"	...	69⅝	78⅞	86¾	95¾	105
17"	17½"	....	72	80⅜	90	98¼	107¾
17½"	18"	...	73¾	82¼	92⅜	100½	110¾
18"	18½"	...	75⅝	83⅜	94¾	103¼	112¾
18½"	19"	...	76¾	86⅛	96	105⅞	115¼
19"	19½"	....	78⅞	88¾	98¾	107¾	119⅛
19½"	20"	....	80¾	90⅝	99⅞	110¾	121¼
20"	20½"	...	82¼	93⅝	102⅝	112½	124¼
20½"	21"	...	83¾	95¾	105	114⅞	126⅝
21"	21½"	...	85½	97¼	107¾	117⅝	130¼
21½"	22"	...	87¼	98⅜	109½	119¾	133½
22"	22½"	...	88¾	100½	111	122⅛	136½
22½"	23"	...	90⅝	101¾	113¼	124¼	138¼
23"	23½"	...	92⅜	103¼	114¼	125¾	139¾

EXTRAS:—

Punch Hemstitchers as above are entitled to the following rates in addition to the rates set out in the above table when stitching:—

	Per 10 dozen Handkerchiefs d.
(i) Printed Cotton Handkerchiefs, White and Coloured Corded Handkerchiefs, White or Dyed Mercerised and Mull Handkerchiefs	3⅝
(ii) All other Mercerised Cotton and Mull Handkerchiefs	6⅝
(iii) ¼" and $\frac{3}{16}$ " hems	3⅜
(iv) ⅛" hems	6⅝
(v) $\frac{1}{16}$" hems, 4 entries into machine	9⅝

Mull is cloth made with yarns finer than 80/80

(4) PUNCH HEMSTITCHING ON SINGER MACHINES 118W4 of White or Dyed LINEN HANDKERCHIEFS

For finished sizes in $\frac{3}{8}''$ or wider hems

Finished Size			Number of Stitches per Inch				
			12	14	16	18	20
			Per 10 dozen Handkerchiefs				
Over	but not over		d.	d.	d.	d.	d.
10″	10½″	...	48	54	60¼	67¼	73½
10½″	11″	...	50⅜	55½	62⅝	69¼	76¼
11″	11½″	...	51	57¼	63⅝	69⅞	78⅞
11½″	12″	...	52¾	59⅜	66¼	73¼	80¾
12″	12½″	...	54⅞	62⅛	68¾	75¼	83¾
12½″	13″	...	57⅞	63⅞	71¼	78⅞	87
13″	13½″	...	59⅜	65⅜	73¾	82½	90¼
13½″	14″	...	62⅛	68⅛	76¼	84¼	93⅞
14″	14½″	...	63⅝	70½	76¾	87	96⅝
14½″	15″	...	65⅜	72⅞	79½	89⅛	99⅝
15″	15½″	...	67¾	74¾	82½	92⅞	101⅜
15½″	16″	...	69⅞	77¾	87	94¼	104⅜
16″	16½″	...	72⅝	81	89¾	96⅝	107½
16½″	17″	...	73½	82¾	91¼	100½	110⅜
17″	17½″	...	76¼	84¼	94¼	104⅛	113⅛
17½″	18″	...	77⅜	86¾	97¼	106¼	116¾
18″	18½″	...	79½	87⅞	99⅞	107¾	118½
18½″	19″	...	80¾	90¼	101⅛	111	121½
19″	19½″	...	83⅛	93⅝	103½	113⅜	125⅝
19½″	20″	...	84¼	96	105¼	116¾	127¾
20″	20½″	...	86¾	98⅜	107¾	118½	130½
20½″	21″	...	88¼	100½	110¾	121¼	133½
21″	21½″	...	90¼	102	113¾	124¼	137⅛
21½″	22″	...	92⅛	103½	114⅞	126	140⅜
22″	22½″	...	93⅜	105⅞	117¼	128⅜	144¼
22½″	23″	...	95¾	107⅛	118½	130½	145½
23″	23½″	...	97¼	109¼	120⅝	132⅝	147¼

EXTRAS:—

Punch Hemstitchers as above are entitled to the following rates in addition to the rates set out in the above table when stitching:—

	Per 10 dozen Handkerchiefs
(i) Roller Printed Linen Handkerchiefs	3d.
(ii) Hand Block Printed Linen Handkerchiefs ...	6d.
(iii) Hand Block Printed Linen Handkerchiefs requiring to be matched at outside of hem	18d. (in lieu of 6d. as shown in (ii))
(iv) ¼″ and $\frac{3}{16}$″ hems	3⅝d.
(v) ⅛″ hems	6⅝d.
(vi) $\frac{1}{16}$″ hems, 4 entries into machine	9⅝d.

(5) PUNCH HEMSTITCHING ON SINGER 71W3 and 118W4 MACHINES OF HANDKERCHIEFS ON TWO SIDES ONLY

The general minimum piece rates payable for Punch Hemstitching on Singer 71W3 and 118W4 Machines of handkerchiefs on two sides only (the remaining sides having already been sewn on automatic machines) are 50 per cent. of the appropriate general minimum piece rates for the punch hemstitching of handkerchiefs on four sides and IN ADDITION 3⅝d. per 10 dozen handkerchiefs.

(6) PUNCH HEMSTITCHING 1/16" HEMS

Any cloth, by the process of five entries into the machine

Cloth Size			Number of Stitches per Inch				
			14	15	16	17	18
			Per 10 dozen Handkerchiefs				
	and under		d.	d.	d.	d.	d.
9"	10"	...	76¼	81⅝	83¼	92¼	95¾
10"	11"	...	83⅛	88½	92¼	98¾	102
11"	12"	...	88½	95⅝	98¾	105⅞	114¼
12"	13"	...	95⅜	98¾	105⅞	114¼	121¼
13"	14"	...	98¾	105⅞	114¼	121¼	128⅛
14"	15"	...	105⅞	114¼	121¼	128⅛	135
15"	16"	...	109¼	117⅞	124¾	131¾	142¼
16"	17"	...	114¼	124¾	131¾	138⅝	149⅛
17"	18"	...	121¼	128⅛	138⅝	145½	157¾
18"	19"	...	124¾	135	145½	154½	164¾
19"	20"	...	131¾	142¼	149⅛	161⅜	171¼

(7) SHIRE HEMSTITCHING

Cloth Size			Number of Stitches per Inch					
			14	16	18	20	22	24
			Per 10 dozen Handkerchiefs					
	and under		d.	d.	d.	d.	d.	d.
8"	9"	...	67½	74¾	78	88¾	96¼	107¾
9"	10"	...	71¾	77¾	85¼	96¼	107¾	118¾
10"	11"	...	79¾	85½	92¾	103¾	114⅞	126
11"	12"	...	83⅜	93	103¾	114⅞	126	136¾
12"	13"	...	91½	100¾	111	122⅝	136¾	148¼
13"	14"	...	95⅛	108⅝	118¾	129¼	144¼	159
14"	15"	..	103¼	116⅜	126	140¾	155¾	170⅜
15"	16"	..	107¾	120¼	133½	148¼	162⅞	177¼
16"	17"	...	111¼	128⅛	140¾	155¾	174	188¾
17"	18"	...	119⅜	136¼	148¼	162⅞	180⅝	199¾
18"	19"	...	123	143¾	155¾	174	192¼	210⅞
19"	20"	...	131⅛	147¼	162⅝	180⅝	199¾	222¼
20"	21"	...	135¼	155⅝	170⅜	188¾	210⅞	229½
21"	22"	...	143⅜	163¼	177¼	195⅞	218¾	240⅜
22"	23"	...	147	171	185⅜	207¼	229½	251⅜
23"	24"	...	154½	174⅞	192¼	214½	237	262¾
24"	25"	....	159	182¾	199¾	222¼	248⅜	274¼
25"	26"	...	166⅜	190¼	207¼	233⅜	255¼	281⅜
26"	27"	...	170¾	198	214¾	240⅞	266¾	292¼

EXTRAS:—

Shire Hemstitchers are entitled to the following rates in addition to the rates set out in the table in sub-paragraph 7 when stitching:—

$\frac{1}{8}$″ hems	... ...	8$\frac{3}{4}$d. per 10 dozen Handkerchiefs
$\frac{1}{16}$″ hems	... ...	17$\frac{1}{8}$d. ,, ,, ,,

(8) ORDINARY NARROW HEMMING ON WILCOX AND GIBBS MACHINE

$\frac{1}{8}$″ hem, handkerchiefs hemmed on 3 sides 12 stitches to the inch

Rough Cloth Size	Up to 14″	Over 14″ not over 17$\frac{1}{2}$″	Over 17$\frac{1}{2}$″ not over 21″	Over 21″ not over 24″
	Per 10 dozen Handkerchiefs			
	21$\frac{7}{8}$d.	24d.	29$\frac{3}{8}$d.	31$\frac{1}{2}$d.

When handkerchiefs are hemmed on four sides, 6$\frac{7}{8}$d. extra per 10 dozen handkerchiefs is payable.

(9) SPECIAL NARROW HEMMING ON WILCOX AND GIBBS and SINGER HIGHSPEED (95K10, 95K40, 95K60, and 95-10) MACHINES

Linen and Cotton Handkerchiefs. All classes.
$\frac{1}{16}$″ hems, handkerchiefs hemmed on four sides. Cloth to be cut, torn and prepared for worker

Cloth Size	Number of Stitches per Inch				
	up to and including 12	14	16	18	20 and upwards
	Per 10 dozen Handkerchiefs				
	d.	d.	d.	d.	d.
Up to and including 13″	29$\frac{3}{8}$	32$\frac{3}{8}$	35$\frac{3}{4}$	39$\frac{1}{4}$	44$\frac{1}{8}$
Over 13″ not over 15″	33$\frac{5}{8}$	37$\frac{1}{4}$	41$\frac{3}{8}$	45$\frac{5}{8}$	50$\frac{3}{4}$
,, 15″ ,, ,, 17″	38$\frac{1}{8}$	42	47$\frac{1}{8}$	51$\frac{5}{8}$	57$\frac{1}{4}$
,, 17″ ,, ,, 19″	42$\frac{5}{8}$	47$\frac{1}{8}$	52$\frac{1}{2}$	57$\frac{5}{8}$	63$\frac{5}{8}$
,, 19″ ,, ,, 21″	47$\frac{1}{8}$	51$\frac{7}{8}$	58$\frac{1}{4}$	63$\frac{7}{8}$	71$\frac{1}{8}$
,, 21″ ,, ,, 23″	51$\frac{5}{8}$	57	63$\frac{5}{8}$	69$\frac{7}{8}$	77$\frac{3}{4}$
,, 23″ ,, ,, 25″	55$\frac{1}{2}$	62$\frac{1}{8}$	69	75$\frac{7}{8}$	84$\frac{5}{8}$
,, 25″ ,, ,, 27″	59$\frac{3}{4}$	66$\frac{7}{8}$	74$\frac{3}{8}$	81$\frac{1}{8}$	91$\frac{1}{4}$

(10) SPECIAL NARROW HEMMING ON SINGER BULLDOG MACHINE

Linen and Cotton Handkerchiefs. All classes.

$\frac{1}{16}''$ hems, handkerchiefs hemmed on four sides. Cloth to be cut, torn and prepared for worker.

Cloth Size	Number of Stitches per Inch				
	Up to and including 12	14	16	18	20 and upwards
	Per 10 dozen Handkerchiefs				
	d.	d.	d.	d.	d.
Up to and including 13″	35¾	39	42⅞	47⅛	52¾
Over 13″ not over 15″	40¼	44¾	49¾	54⅝	60⅞
,, 15″ ,, ,, 17″	45⅝	50⅝	56⅜	61¼	68¾
,, 17″ ,, ,, 19″	51	56⅝	63	69	76¼
,, 19″ ,, ,, 21″	56⅝	62⅜	69⅞	76¾	85¼
,, 21″ ,, ,, 23″	61¾	68⅜	76¼	84	93¼
,, 23″ ,, ,, 25″	66⅝	74¾	82¾	91¼	101⅜
,, 25″ ,, ,, 27″	71¼	80⅜	89⅜	97¾	109½

(11) OVERLOCKING

Rough Cloth Size	Straight Edge			Scalloped Edge
	Stitches			
	18/22	23/27	28/32	
	Per 10 dozen Handkerchiefs			
	d.	d.	d.	d.
Up to 14″	29⅜	31½	36⅝	43½
Over 14″ not over 17½″	36⅝	43½	51	Nickelling by
Over 17½″ not over 21″	43½	51	58¼	Machine 4¾d.

(12) IMITATION REVERING

Inside row on single cloth measuring over 10″ and not over 12″, 59¾d. per 10 dozen handkerchiefs.

Fancy shapes to be calculated at the rate of 3⅞d. per 10 yards of revering. In addition, for each separate bar, shape or turn on handkerchiefs, 3⅝d. per 10 dozen is payable.

(13) Punch Spoke Stitching on other than Singer High Speed Machine No. 119W2

Spoked hems, ⅜″ or wider

Finished Size			Stitches			
			12	14	16	18
			Per 10 dozen Handkerchiefs			
Over	not over		d.	d.	d.	d.
7″	8″	...	69	73¼	80¼	86⅜
8″	9″	...	73¾	78	85¾	94¾
9″	10″	...	77¾	84¼	92⅛	96⅝
10″	11″	...	79¾	88¼	95¾	100½
11″	12″	...	86⅛	95¾	105⅞	116⅛
12″	13″	...	92¾	105⅞	121¼	132
13″	14″	...	99⅝	113¾	128⅜	143¾
14″	15″	...	108	121¼	135⅛	148¾
15″	16″	...	115¾	128¾	145¾	157¾
16″	17″	...	123	135⅞	153⅞	168
17″	18″	...	131⅜	145¾	161⅜	175½
18″	19″	...	139¾	153⅞	168⅞	182¾

In addition to the rates set out in above table, the following rates are payable :—

1/16″ hems—

(a) where hems are spoked in one operation on machines fitted with an automatic folder or "curler"—9⅞d. per 10 dozen.

(b) where hems are previously prepared either by vice-folding or plain hemming machine—18¼d. per 10 dozen.

	Per 10 dozen Handkerchiefs
	d.
⅛″ hems—	
if sewn through an automatic folder	6⅝
¼″ or 3/16″ hems—	
if sewn through an automatic folder	3⅝
Mercerised cotton or mull handkerchiefs	6⅝

(14) PUNCH SPOKE STITCHING ON SINGER HIGHSPEED MACHINE No. 119W2

Spoked hems, $\frac{3}{8}$″ or wider

Finished Size			Stitches			
			12	14	16	18
			Per 10 dozen Handkerchiefs			
Over	not over		d.	d.	d.	d.
7″	8″	...	60	63¼	69⅞	74¾
8″	9″	...	63⅝	67½	73¾	81⅝
9″	10″	...	66⅞	72⅝	78⅝	83½
10″	11″	...	68⅛	75	81⅝	85¾
11″	12″	...	73½	81⅝	90	99
12″	13″	...	78⅞	90	103¼	112½
13″	14″	...	84⅝	96⅝	109¼	122⅛
14″	15″	...	92⅛	103¼	115½	126⅝
15″	16″	...	98¾	109¼	124¼	134⅜
16″	17″	...	104¾	115½	131⅛	143¼
17″	18″	...	111⅞	124¼	137⅜	149⅝
18″	19″	...	119⅛	131⅛	143¾	155⅝

In addition to the rates set out in above table, the following rates are payable :—

$\frac{1}{16}$″ hems—

    (a) where hems are spoked in one operation on machines fitted with an automatic folder or "curler"—9¾d. per 10 dozen.

    (b) where hems are previously prepared either by vice-folding or plain hemming machine—18¼d. per 10 dozen.

	Per 10 dozen Handkerchiefs
	d.
$\frac{1}{8}$″ hems—	
if sewn through an automatic folder	6⅝
$\frac{1}{4}$″ or $\frac{3}{16}$″ hems—	
if sewn through an automatic folder	3⅝
Mercerised cotton or mull handkerchiefs	6⅝

WAGES COUNCILS

(15) Shire Spoke Stitching on Other than Singer High-speed Machine No. 119W2

Spoked hems, ⅛″ or wider, any cloth

Finished Size			Stitches			
			12	14	16	18
			Per 10 dozen Handkerchiefs			
Over	not over		d.	d.	d.	d.
7″	8″	...	61½	65⅜	73¼	78⅞
8″	9″	...	68¾	73¼	80¾	89¾
9″	10″	...	74⅛	80¾	88¼	93¼
10″	11″	...	79¾	88¼	95⅜	100½
11″	12″	...	86⅛	95¾	105⅞	116⅛
12″	13″	...	92¾	105⅞	121¼	132
13″	14″	...	99⅝	113¾	128⅜	143¾
14″	15″	...	108	121¼	135⅞	148¾
15″	16″	...	115¾	128⅜	145¾	158⅛
16″	17″	...	123	135⅞	153⅞	168
17″	18″	...	131⅛	145¾	161⅛	175½
18″	19″	...	139¾	153⅞	168⅞	182¾

$\frac{1}{16}$″ hems, any cloth—18¼d. per 10 dozen is payable in addition to the rates set out in above table.

(16) Shire Spoke Stitching on Singer Highspeed Machine No. 119W2

Spoked hems, ⅛″ or wider, any cloth

Finished Size			Stitches			
			12	14	16	18
			Per 10 dozen Handkerchiefs			
Over	not over		d.	d.	d.	d.
7″	8″	...	52¼	55¾	62⅜	67¼
8″	9″	...	58½	62⅜	68¾	76½
9″	10″	...	63	68¾	75	79½
10″	11″	...	68⅛	75	81⅝	85¾
11″	12″	...	73½	81⅝	90	99
12″	13″	...	78⅞	90	103¼	112½
13″	14″	...	84⅝	96⅝	109¼	122⅛
14″	15″	...	92⅛	103¼	115½	126⅝
15″	16″	...	98¾	109¼	124¼	134⅜
16″	17″	...	104¾	115½	131⅛	143¼
17″	18″	...	111⅞	124¼	137⅜	149¾
18″	19″	...	119⅛	131⅛	143¾	155⅜

$\frac{1}{16}$″ hems, any cloth—18¼d. per 10 dozen is payable in addition to the rates set out in above table.

(17) EXTRAS payable in addition to the rates set out in sub-paragraphs (13) to (16) for INSIDE ROWS AND FANCY DESIGNS of PUNCH or SHIRE SPOKE STITCHING

   (i) Inside Rows

   (a) Turned and through inside rows should be calculated at the piece rates specified in the tables set out in sub-paragraphs (13) and (14) for ¾″ or wider hems, and in sub-paragraphs (15) and (16) for ½″ or wider hems, according to the measurements of spoking.

   (b) Broken or stopped inside rows should be calculated in the same manner as turned and through rows, but, in addition, 3⅝d. per 10 dozen handkerchiefs is payable for each point in spoking where threads have to be clipped on both sides of handkerchief.

   In the case of all inside rows where the spoking is sewn on four sides of handkerchief the relevant size in the table is one quarter of the total measurement of spoking on inside row.

   Where rows of spoke on each side of handkerchief are even in length but are sewn on only one, two or three sides, a proportionate rate (i.e., ¼, ½ or ¾ (as the case may be) of the rate fixed for the relevant size in the table) is payable.

   Where rows of spoke on sides of handkerchief vary in length and are sewn only on one, two or three sides, measurements should not be averaged, but each side should be taken separately for the purpose of ascertaining the proportionate rate payable.

   A proportionate rate is payable only when each straight run of spoking measures not less than six inches, and when the definitions (a), (b) and (c) below are applicable either singly or in combination.

   (ii) Fancy Designs

   Fancy Designs of Spoking are to be calculated at the rate of 7¼d. per 10 yards of spoking. In addition, 7¼d. per 10 dozen handkerchiefs is payable for each point in spoking, where threads have to be clipped on both sides or at edge of handkerchief, and 4¾d. per 10 dozen handkerchiefs for each stop and turn where design is not broken.

   Where a fancy design is attached to an inside row by a "stop and turn" join, the fancy design "Extra" becomes payable at this point, i.e., the stop and turn "Extra" of 4¾d. per 10 dozen handkerchiefs, but no "Extra" is payable at this point for what would otherwise have been paid as a break in spoking.

DEFINITIONS

   For the purpose of the application of the "Extras" set out in sub-paragraph (17), the following definitions apply :—

(a) TURNED ROW:

   A row of spoking is "turned" when at any point it is continued at right angles without a break and each straight run of spoking measures not less than 6 inches and is sewn parallel to the hem.

(b) THROUGH ROW:

   A row of spoking is "through" when it is commenced at outside edge of handkerchief and sewn through to outside edge of handkerchief on opposite side.

(c) BROKEN OR STOPPED ROW:

A row of spoking inside handkerchief is "broken" or "stopped" where the continuity of the row is incomplete round the handkerchief, the spoking being discontinued at one or more points, provided that there shall not be more than eight points where threads have to be clipped on both sides of handkerchief.

(d) FANCY DESIGNS:

Any design of spoking inside handkerchief which is not provided for in sub-paragraph (17) (i) is a "Fancy Design" and is payable as such.

CALCULATION OF FINISHED SIZES OF HANDKERCHIEFS

The finished sizes of handkerchiefs should be calculated as follows :—For $\frac{1}{4}$" or narrower hems—deduct from the cloth size four times the width of hem. For $\frac{3}{8}$" or wider hems—deduct from the cloth size twice the width of hem, plus $\frac{1}{2}$" for turn in.

(18) MACHINE TOP SEWING or OVERSEAMING

Per 10 dozen handkerchiefs

						d.
Up to $\frac{1}{2}$"	...	...	...	...	...	$15\frac{5}{8}$
Over $\frac{1}{2}$" to 1"	...	...	...	...	...	$18\frac{5}{8}$
Over 1" ...	...	...	...	...	...	$21\frac{7}{8}$

If corner turned in by Overseamer, $12\frac{1}{4}$d. per 10 dozen extra.

(19) LACE STITCHING ON LADIES' HANDKERCHIEFS

Finished Sizes exceeding 10", but not exceeding $12\frac{1}{2}$", 16 stitches to the inch.

Attaching Lace Edging to hem with Singer Zig-Zag Machine :—

Pleats in each corner ...	...	...	1	2	3
Total Pleats on handkerchief	...		4	8	12

Per 10 dozen Handkerchiefs
$73\frac{3}{4}$d. $87\frac{5}{8}$d. $103\frac{3}{4}$d.

Attaching Lace Edging to hem or raw edge cloth with hemstitching machine :—

Pleats in each corner	...	1	2	3	4	5	6
Total Pleats on handkerchief	4	8	12	16	20	24	

Per 10 dozen handkerchiefs
$80\frac{3}{4}$d. $96\frac{7}{8}$d. $110\frac{3}{4}$d. $124\frac{3}{4}$d. $140\frac{3}{4}$d. $154\frac{1}{4}$d.

Stitching of Fancy or Mitred Lace Edges to be paid at above rates. In addition $6\frac{5}{8}$d. per 10 dozen handkerchiefs is payable for each mitre on handkerchief, and $4\frac{1}{2}$d. per 10 dozen handkerchiefs is payable for each additional pleat on handkerchief.

(20) STRAIGHT ROWS OF LACE INSERTION

Measurement }	over	5"	6"	7"	8"	9"	10"	11"
of side }	not over	6"	7"	8"	9"	10"	11"	12"

Per 10 dozen Handkerchiefs
$116\frac{5}{8}$d. $123\frac{5}{8}$d. $131\frac{1}{4}$d. $140\frac{3}{4}$d. $148\frac{1}{4}$d. $155\frac{5}{8}$d. $162\frac{5}{8}$d.

Straps, Bars and Fancy Shapes of insertion to be calculated at the rate of $11\frac{5}{8}$d. per 10 yards of insertion.

In addition, 6⅞d. per 10 dozen handkerchiefs is payable for each separate piece, bar, or shape on handkerchief, and 4½d. per 10 dozen handkerchiefs is payable for each separate stop or turn on handkerchief where stitching crosses the insertion.

	Per 10 dozen Handkerchiefs	
	1 Corner	4 Corners
	d.	d.
Inserting triangular motif, stitched one side only	14⅜	63
Inserting triangular motif, stitched three sides ...	24	92⅛
Inserting square motif, stitched two sides only ...	19½	77¾
Inserting square motif, stitched four sides ...	31½	123⅜

B.—SMOOTHING

(1) HAND DRY SMOOTHING

Men's (i.e., over 17½″ cloth size) Prints. 14¼d. per 10 dozen handkerchiefs.

(2) HAND DAMP SMOOTHING

The Cloth size of handkerchiefs to be calculated as follows:—

For ¼″ or narrower hems—add to finished size four times the width of the hem.

For ⅜″ or wider hems—add to finished size twice the width of the hem, plus ½″.

	Ladies' Sizes		Men's Sizes		
Cloth Size	Up to 13″	Over 13″ not over 17½″	Over 17½″ not over 21″	Over 21″ not over 23″	Over 23″
	Per 10 dozen Handkerchiefs				
	d.	d.	d.	d.	d.
Ordinary Cotton, Fine Cotton, Mull and Bordered Handkerchiefs ...	13¼	16½	26¾	33	39⅝
Printed Cottons and Printed Mulls	16½	19¾	29¾	36¼	42⅞
Linen Handkerchiefs and Initials ...	19¾	23⅛	33	39⅝	46¼

EMBROIDERED AND FANCY HANDKERCHIEFS

	Per 10 dozen Handkerchiefs
	d.
Embroidery, Fancy Stitching, or Insertion in one corner ...	19⅜
Spoking or Fancy Stitching all round ...	26¾
Embroidery or Insertion all round	29¾

LACE TRIMMED HANDKERCHIEFS

	Per 10 dozen Handkerchiefs
	d.
Plain or Printed with straight Lace Edge	19¾
One Corner Embroidered	23⅛
Plain or One Corner Embroidered, with Spoking or Fancy Stitching all round and straight Lace Edge ...	26⅜
Embroidery or Insertion all round and straight Lace Edge	33

Embroidery in Four Corners to be paid at the same rate as all round Embroidery.

EXTRAS:—

<div align="right">Per 10 dozen
Handkerchiefs
d.</div>

	d.
If Lace is Mitred in One Corner	3
„ „ „ Four Corners or all round	6

(3) HAND SMOOTHING WASHED GOODS WHICH ARE STRETCHED AND PREPARED FOR SMOOTHING

Cloth Size	Up to 11½"	Over 11½" not over 13"	Over 13" not over 15"	Over 15" not over 17"	Over 17" not over 19"	Over 19" not over 21"	Over 21" not over 23"	Over 23" not over 25"	Over 25"
	Per 10 dozen Handkerchiefs								
Plain Border and Printed—	d.	d.	d.	d.	d.	d.	d.	d.	d.
Linen	34¼	39⅝	45⅝	50¾	59⅜	68½	76½	93⅝	111
Cotton	34¼	42⅞	48¼	59⅜	68⅛	79¼	93	119⅜	135⅞
Initials and one Corner Embroidery—									
Linen	42¼	47¾	47⅞	52¾	60⅝	68¾	79¼	95⅛	111
Cotton	42¼	47¾	50⅛	60⅝	68¾	79¼	95⅛	121½	137¾
All round or four Corner Embroidery—									
Linen	47¾	52¾	52¾	—	—	—	—	—	—
Cotton	47¾	52¾	52¾	—	—	—	—	—	—

If handkerchiefs are not stretched and prepared for smoothers after coming from wringer or extractor, 2⅜d. extra per 10 dozen is payable for all sizes.

If handkerchiefs are embroidered on raw edge cloth, 2⅜d. less per 10 dozen is payable.

(4) MACHINE DRY SMOOTHING—FEEDERS ONLY

<div align="right">Per 100 dozen Handkerchiefs
One run through Machine
d.</div>

	d.
Sizes up to 13"	22¾
Over 13" up to 17½"	25¼
„ 17½" „ 21"	28¾
„ 21" „ 23"	31¼
„ 23"	36

(5) MACHINE DAMP SMOOTHING—FEEDERS ONLY

Work damped before given to smoothers

<div align="right">Per 100 dozen Handkerchiefs
One run through machine</div>

All classes of handkerchiefs	d.
Sizes up to 13"	28¾
Over 13" up to 17½"	32⅜
„ 17½" „ 21"	38⅜
„ 21" „ 23"	43¼
„ 23"	48

If two runs through machine, second run to be paid at Machine Dry Smoothing rate.

For 80" and 108" machines the rates set out in this paragraph should be increased by 20 per cent.

C.—GENERAL WAREHOUSE WORK

(1) HOOKING

					Cottons. Per 100 dozen	Mulls and Linens Handkerchiefs
Splitting and Hooking Only—					d.	d.
Up to 16½″	...	...	...	...	15⅝	18
Over 16½″ up to 20″ ...		...	...		17¾	20⅜
„ 20″		...	...	...	21⅝	22¾
Nicking and Tearing Off—						
Up to 16½″	...	...	...	...	18⅝	22¾
Over 16½″ up to 20″ ...		...	...		21⅝	26¾
„ 20″		...	...	...	24	30

(2) CUTTING AND TEARING PRINTS AND WOVEN CORDS INTO SINGLE HANDKERCHIEFS

	Per 100 dozen Handkerchiefs
Ordinary Cotton Roller Prints and Cords,	d.
Ladies' Sizes (i.e., up to 17½″ Cloth Size) ...	30¼
Ordinary Cotton Roller Prints and Cords,	
Men's Sizes (i.e., over 17½″ Cloth Size) ...	40½

If cloth cannot be torn lengthways, and each handkerchief has to be cut out singly, 19¼d. extra per 100 dozen handkerchiefs is payable.

	Per 100 dozen Handkerchiefs
Roller Printed Mulls, Block Prints and Printed	d.
Linens, Ladies' Sizes (cut singly). ...	52¼
Roller Printed Mulls, Block Prints and Printed	
Linens, Men's Sizes (cut singly) ...	60⅞

The above rates are payable exclusive of the operation of Paring.

(3) CREASING HANDKERCHIEFS

Creasing handkerchiefs with iron after being smoothed—43¾d. per 100 dozen handkerchiefs.

(4) BOXFOLDING

Ordinary Plain and Printed Cottons, Printed Mercerised and Bordered Cottons and Mulls, Dry or Damp Smoothed; Plain and Printed Linens and Washed Cottons; Initials and Embroidered Handkerchiefs.

	Ladies' Sizes (up to 17½″ cloth size)	Men's Sizes (over 17½″ cloth size)
	Per 100 dozen Handkerchiefs	
Quarter fold, that is handkerchiefs folded in four	d. 47⅞	d. 59⅛
Small and oblong folds to mark, oblong folds in 3 operations, i.e., 3 folds ...	70½	82½
Square fold, 11″×11″, etc., in 2 operations, i.e., 2 folds, when creased by Smoother	88¾	101¾
Oblong folds in more than 3 operations or square fold in more than 2 operations ...	75	88½
Men's handkerchiefs, folds smaller than 5¾″×5¾″	—	97¼

EXTRAS:—	Ladies' Sizes.	Men's Sizes
	Per 100 dozen Handkerchiefs	
When handkerchiefs for square fold are not creased by smoother the following extras are payable	9⅞d.	12⅝d.

Hemmed Bordered Handkerchiefs :—

	Cotton	Linen
	Per 100 dozen Handkerchiefs	
	d.	d.
Large oblong folds, 13″×5½″, etc. ...	85¾	·96
Small folds, 7½″×3½″, 8″×4″, etc. ...	96	105⅞

(5) BUNDLE FOLDING IN DOZENS OR TWO DOZENS

Per 100 dozen
Handkerchiefs

Where the worker is required to examine each hand-
kerchief separately over a dark surface before placing it
in bundle   ...   .   19¼d.

(6) MAKING-UP AND TYING

Per 100 dozen
Handkerchiefs

Bundle fold in 5 or 10 dozens, tied with two tapes or cords   9⅝d.

(7) BUNDLE FOLDING IN DOZENS OR TWO DOZENS AND MAKING-UP AND TYING
IN 5 OR 10 DOZENS TIED WITH TWO TAPES OR CORDS

Per 100 dozen
Handkerchiefs

Where the handkerchiefs are placed directly into bundle
without an intermediate process of examination over a
dark surface, and the operations of folding, making-up
and tying are done by the same worker   ...   ...   20⅜d.

(8) PRESSING

Per 100 dozen
Handkerchiefs

Plain and Ordinary Cotton Prints 29⅛
Initials, Embroidery and Fine Prints 35⅜

(9) MAKING-UP

	Per 100 dozen Handkerchiefs		
	Dozens	½ Dozens	¼ Dozens
Plain or Printed Cottons or Linens, Initials, Embroidery and Lace, etc.	18⅝d.	21⅝d.	24¼d.

EXTRAS :—

Clipping loose threads on Fancy
Handkerchiefs   ...   .   7¼d. per 100 dozen Handkerchiefs
Putting in Tissues (Fancy Handker-
chiefs) ...   .   7¼d. per 100 Tissues
Clipping Corners on Washed Shire Hemstitched Handkerchiefs :—
One Corner   ...   .   7¼d. per 100 dozen Handkerchiefs
Four Corners   ...   .   28¾d.   „   „   „

(10) TYING WITH RIBBON OR TINSEL

Per 100 Packets or Tyings
d.

One Band, knotted 9⅝
One Band, with bow   12
Two Bands, both knotted   18
Two Bands, one knotted, one with bow ...   19¼
Two Bands, with two bows 21⅝
Cross tied with one bow   18
Cross tied with one bow, sizes over 7″×7″
square fold 19¼

(11) BANDING WITH PAPER BANDS

One Band	...	...	...	9⅝d. per 100 packets or bandings
Two Bands	...	...	...	18d. „ „ „

(12) PINNING HANDKERCHIEFS ON CARDS

Per 100 Cards

	d.
One handkerchief on each card	9¼
Two handkerchiefs „ „	16¼
Three „ „ „	24¼
Four „ „ „	30⅝
Six „ „ „	47⅜

(13) TICKETING

Per 100 dozen Handkerchiefs

	Dozens	½ Dozens	¼ Dozens
	d.	d.	d.
One Ticket or Label attached	2¾	5¾	11⅜
Two Tickets or Labels attached	5¾	11⅜	22½
Three Tickets or Labels attached ·...	8¾	16¾	33⅝

(14) BOXING, PARCELLING AND LABELLING (INCLUDING TICKETING WITH ONE TICKET)

	Boxed not Papered	Boxed and Papered	Boxed and in Shells
	Per 100 dozen Handkerchiefs		
	d.	d.	d.
Boxes of 5 dozen	12	15	—
„ 1 „	—	24¼	20¾
„ ½ „	—	41¾	36¼
„ ¼ „	—	83⅛	71¾

For Initial Handkerchiefs, 2¾d. extra per 100 dozen is payable.

	Ladies' Sizes	Men's Sizes
	Per 100 dozen Handkerchiefs	
	d.	d.
Square fold, papered in 10 dozens (no boxes) ...	12	13¾
Square fold, papered in 5 dozens (no boxes) ...	13¾	15
Bundle fold, papered in 10 or 12 dozens (no boxes)	7½	9¼
Bundle fold, put in Shells, not Papered	6¼	6¼

Paragraph 23.

FANCY LINENS

A.—VICE-FOLDING AND MACHINE STITCHING

Finished Size or Description	Vice Folding Thread Drawn Work	Punch Hem Stitching	Punch Spoke Stitching	Shire Spoke Stitching	Plain Scalloping	
			12 stitches per inch		Round	Square
	Per dozen Articles					
	d.	d.	d.	d.	d.	d.
6 × 6″	4¼	3½	4¾	6½	5½	6
8 × 8″	4¼	4¼	5½	7¼	6	7¼
9 × 9″	4¼	4¼	5½	7¾	7¼	7¾
10 × 10″	4¼	4¾	6½	8¼	7¾	8½
12 × 12″	4¾	4¾	7¾	10¾	9	10¼

Finished Size or Description	Vice Folding Thread Drawn Work	Punch Hem Stitching	Punch Spoke Stitching	Shire Spoke Stitching	Plain Scalloping	
			12 stitches per inch		Round	Square
			Per dozen Articles			
	d.	d.	d.	d.	d.	d.
14 × 14″	4¾	4¾	8½	11½	9½	13¼
15 × 15″	4¾	4¾	8½	11½	9½	13¼
16 × 16″	6	6	9	12	10¼	14½
18 × 18″	6	6½	10¾	13¾	12½	16¾
20 × 20″	6	7¼	12	14½	13¾	18
22 × 22″	6	7¼	13¼	15½	15	19¾
24 × 24″	6½	8½	14½	17½	16¾	21
27 × 27″	6½	9½	15½	19¼	18	24
30 × 30″	7¼	10¾	17½	21½	20½	27
32 × 32″	9	12	18½	22¾	21½	28¾
36 × 36″	9½	13¼	21	25¼	25¼	31¼
40 × 40″	10¾	14½	24	28¾	27½	34¾
45 × 45″	11½	16¾	26½	31¾	30	39½
54 × 54″	13¼	19¾	31¾	38½	36	48
63 × 63″	16¼	24	37¼	45	43¼	56½
72 × 72″	19¾	26½	42	50½	50½	64¾
7 × 9″	4¼	4¼	5½	7¼	6	7¼
9 × 14″	4¼	4¾	7¾	10¾	9	10¼
12 × 16″	4¾	5½	8½	12	10¼	12
14 × 18″	4¾	6½	9	12½	10¾	13¾
14 × 20″	6	7¼	10¾	13¾	12½	15
16 × 24″	6	7¼	12½	14½	13¾	18
18 × 27″	6½	8½	13¾	15½	15	19¾
20 × 30″	6½	9	14½	17½	16¾	21½
22 × 32″	6½	9½	15½	19¼	18	24
24 × 34″	7¼	10¾	17½	21½	20½	25¼
25 × 40″	9	12	18½	22¾	21½	27½
27 × 45″	9½	13¼	21	25¼	25¼	32½
27 × 54″	10¾	14½	24	28¾	27½	36
27 × 60″	11½	16¾	26½	31¾	30	38½
9 × 36″	6	7¾	13¼	15½	15	19¾
10 × 42″	6½	9½	15½	19¼	18	24
12 × 45″	7¼	10¾	17½	21½	20½	25¾
14 × 54″	9	12	19¾	24	22¾	27½
14 × 60″	9½	13¼	21	25¾	25¼	32½
15 × 68″	10¾	14½	24	28¾	27½	36
16 × 72″	10¾	16¾	26½	31¾	30	38½
16 × 90″	13¼	19¼	31¾	38½	36	48
18 × 36″	7¼	9½	15½	19¼	18	24
18 × 45″	9	12	18½	22¾	21	27½
17 × 50″	9	12	19¾	23½	22¼	30
18 × 54″	9½	12½	20½	25¼	25¼	32½
18 × 63″	10¾	14½	24	28¾	27½	38½
18 × 72″	11½	16¾	26½	31¾	30	39½
N.D. Cases ...	6	7¼	10¾	13¼	9½	12
Pyjama Cases ...	6	7¼	13¼	15½	12	14½

Finished Size or Description	Vice Folding Thread Drawn Work	Punch Hem Stitching	Punch Spoke Stitching	Shire Spoke Stitching	Plain Scalloping	
			12 stitches per inch		Round	Square
			Per dozen Articles			
	d.	d.	d.	d.	d.	d.
Cosy Covers ...	3½	3½	6	7¼	10¾	—
Pram Covers with Flap	10¾	16¾	26½	31¾	30	38½
Canopy Covers, 35×50" ...	10¾	15½	24	31¾	29½	37¼
Sheets, 72" ...	7¾	7¼	11½	12½	—	19¼
„ 80" ...	7¾	7¼	13¼	15	—	21½
„ 90" ...	9	8½	14½	19¼	—	24
„ 100" ...	9½	9½	15½	22¾	—	28¾
„ 108" ...	12	9½	17½	25¾	—	33½
Spreads, 72×90" ...	14½	28¾	52¾	57	—	72
„ 72×100" ...	14½	31¼	57	60½	—	72
„ 80×100" ...	14½	33½	58¼	65½	—	79¼
„ 90×100" ...	14¼	36	59½	69½	—	86½
„ 90×108" ...	15½	38½	61¾	75½	—	86½
„ 100×108" ...	17½	43¼	63½	80½	—	100¾
Bag Tops, 20×40", 1 half end ...	3½	—	4¼	5½	—	5½
Bag Tops, 20×40", 1 whole end ...	4¼	—	7¼	9½	—	10¾
Bag Tops, 20×80", 2 half ends ...	6½	—	7¾	9½	—	10¾
Bag Tops, 20×80", 2 whole ends ...	7¾	—	15½	19¾	—	21½
Bag Tops, 22½×36", 1 whole end ...	4¼	—	7¾	9½	—	10¾
Bag Tops, 22½×80", 2 whole ends ...	7¾	—	15½	19¾	—	21½
Bag Tops, 25×36", 1 whole end ...	4¼	—	8½	10¾	—	13¼
Bag Tops, 25×80", 2 whole ends ...	7¾	—	17½	21	—	26½
			Per 100 yards			
Frilling	—	16¾	21½	—	—	—

In the case of workers operating the Singer Highspeed Spoking Machine, No. 119W2, the general minimum piece rates for Shire Spoke Stitching of Fancy Linens are the appropriate piece rates set out above less 15 per cent. When Punch Spoke and Shire Spoke Stitching are sewn at over 12 stitches per inch, 10 per cent. extra is payable.

For Vice-Folding French Corners, 1¼d. extra for 4 Corners per dozen articles is payable.

BIAS OR FRENCH CORNERS

Making of Bias or French Corners where articles have been vice-folded previous to the process of cornering, but corners have not been shaped by the vice-folder.

Per dozen Articles
d.

Hems up to 1″	...	...	...	...	...	4¾
Hems over 1″ but under 2″	...	...	...	...	...	6
Hems 2″ and over ...	...	...	...	...	...	7¼

In cases where Bias or French corners are made in any manner other than that specified, the piece rates paid must be such as will yield, in the circumstances of the case, to an ordinary worker, at least the same amount of money as the piece work basis time rate applicable.

EXTRAS payable in addition to the rates set out in this sub-paragraph for INSIDE ROWS AND FANCY DESIGNS of PUNCH or SHIRE SPOKE STITCHING

(i) Inside Rows

   (a) Turned and through inside rows to be calculated at the piece rates specified in the table set out in this sub-paragraph according to the measurements of spoking.

   (b) Broken or stopped inside rows to be calculated in the same manner as turned and through rows, but, in addition, 3⅝d. per 10 dozen articles is payable for each point in spoking where threads have to be clipped on both sides.

In the case of all inside rows where the spoking is sewn on four sides the relevant size in the table shall be one quarter of the total measurement of spoking on inside row.

Where rows of spoke on each side are even in length but are sewn on only one, two or three sides, a proportionate rate (i.e., ¼, ½ or ¾ (as the case may be) of the rate fixed for the relevant size in the table) is payable.

Where rows of spoke on sides of article vary in length and are sewn only on one, two or three sides, measurements should not be averaged, but each side should be taken separately for the purpose of ascertaining the proportionate rate payable.

A proportionate rate is payable only when each straight run of spoking measures not less than six inches, and when the definitions (a), (b) and (c) below are applicable either singly or in combination.

(ii) Fancy Designs

Fancy Designs of Spoking to be calculated at the rate of 7¼d. per 10 yards of spoking. In addition, 7¼d. per 10 dozen articles is payable for each point in spoking, where threads have to be clipped on both sides or at edge of article, and 4¾d. per 10 dozen articles for each stop and turn where design is not broken.

Where a fancy design is attached to an inside row by a "stop and turn" join, the fancy design "Extra" becomes payable at this point, i.e., the stop and turn "Extra" of 4¾d. per 10 dozen articles, but no "Extra" is payable at this point for what would otherwise have been paid as a break in spoking.

DEFINITIONS

For the purpose of the application of the "Extras" the following definitions apply :—

(a) TURNED ROW:

   A row of spoking is "turned" when at any point it is continued at right angles without a break and each straight run of spoking measures not less than 6 inches and is sewn parallel to the hem.

(b) THROUGH ROW:

A row of spoking is "through" when it is commenced at outside edge of article and sewn through to outside edge on opposite side.

(c) BROKEN OR STOPPED ROW:

A row of spoking inside article is "broken" or "stopped" where the continuity of the row is incomplete round the article, the spoking being discontinued at one or more points, provided that there shall not be more than eight points where threads have to be clipped on both sides of article.

(d) FANCY DESIGNS:

Any design of spoking inside article which is not provided for in (i) above is a "Fancy Design" and is payable as such.

B.—MAKING-UP

(1) PLAIN SEWING

Pillow Cases, plain

Finished Size		Single Seams (side and bottom) d.	Single Seams (side) and double seam (bottom) d.	Double Seams (side and bottom) d.
17″×27″ to 18″×28″	...	8½	9½	10¾
19″×29″ to 20″×30″	...	10¾	12	13¼
21″×31″ to 22″×32″	...	12	13¼	14½

The above general minimum piece rates do not include folding, attaching buttons or making button-holes. Prices are for 12 stitches; over 12 stitches, 1¼d. extra per dozen articles.

Folding flaps, 1¾d. per dozen extra.

					Per dozen Articles Frilled d.	Backed d.
Pillow Cases, 18×28″	...	...	...	...	20½	14¼
,, ,, 20×30″	...	...	...	...	21½	16¼
,, ,, 22×32″	...	...	...	...	22¼	17½

In making up Frilled Pillow Cases, if frills have to be gathered by Stitcher, 3⅝d. extra per dozen articles is payable.

					Per dozen Articles Plain d.
Bolster Cases, 20×54″	...	...	...	...	16¾
,, ,, 20×60″	...	...	...	...	18

For Vice-Folding Pillow and Bolster Cases, 1¾d. extra per dozen articles is payable. Prices are for 12 stitches; over 12 stitches, 2⅜d. extra per dozen articles.

					Per dozen Articles With Flaps d.	Attached Backs d.
N.D. Cases, 13×17″	...	...	...	7¾	7¾
,, ,, 14×18″	...	...	...	9½	9½
,, ,, 15×19″	...	...	...	9½	9½

When N.D. Cases are made with Gussets 6d. extra per dozen articles is payable.

	Per dozen Articles	
	With Flaps	Attached Backs
	d.	d.
Pyjama Cases 16×20″ ... ...,	12	12
B. and C. Bags	9½	9½
Handkerchief Cases	7¼	—
Glove Cases	7¼	—

	Making Per dozen Articles		Extras Per dozen Articles
	d.		d.
S.L. Bags, complete, Plain 18×28″ ...	13¼	Vice-Folding	2⅜
„ „ „ 20×30″ ...	14½	„	2⅜
B. & C. Bags with Drawing String	13¼		
Cosy Covers, Frilled	9½	Gathering Frill	2⅜
„ „ Piped	10¼		
„ „ Corded (handlooping not included)	4¾	Cording	6⅝
Cushion Covers, Corded (handlooping not included)	6	„	9⅝
Cushion Covers, Frilled, no Flaps ...	18		
Cushion Covers, Frilled, with Flaps	19¾	Gathering Frill	2⅜
Cushion Covers, Attached Back, no Flaps	8½		
Cushion Covers, attached back, with flaps	11½		
Pram Covers, with Flap, attaching Flap only	4¾		

	Per dozen Articles			
	20×40″	22½×36″	25×36″	27×36″
Bag Tops without Vents, stitched one side and one end	7¼d.	7¼d.	7¼d.	7¼d.

Bolsters without Vents, stitched one side only, 20×80″ 7¼d. per dozen articles.

	Per dozen Articles	
	Plain Sewing	Button Stitching
	d.	d.
Extra for Vents—4 Vents	6	4¾
Extra for Vents—8 Vents	12	9⅝

	Per dozen Sheets				
	72″	80″	90″	100″	108″
	d.	d.	d.	d.	d.
Sheets hemmed with 1″ to 2″ hem, one end only	6	7¼	7¼	8½	9
Sheets hemmed with 1″ to 2″ hem, two ends	12	14½	14½	16¾	18

(2) SPOKING

Hem spoked and back and flap attached in one operation

(a) Punch Spoking

Pillow Cases Finished Size	Stitches per inch	Per dozen Articles	
		French or Bias Corners	Through Corners
17×27″		d.	d.
to	8 to 9½	18	19¾
18×28″	10 to 12	19¾	21½
19×29″	8 to 9½	19¾	21½
to			
20×30″	10 to 12	21½	24

The above general minimum piece rates do not include vice-folding or plain sewing for which operations the following general minimum piece rates are payable :—

Pillow Cases Finished Size					Per dozen Articles	
					Vice Folding	Plain Sewing
					d.	d.
18×28″	...	...	...	...	5½	2½
20×30″	...	...	...	...	5½	2½
Cushion Covers Finished Size						
20×20″	...	...	...	...	5½	2½

(b) Shire Spoking

Pillow Cases Finished Size					Per dozen Articles		
					Plain Sewing	Spoking	
					d.	s.	d.
20×30″	...	...	...	...	2½	2	8½
Cushion Covers Finished Size							
20×20″	...	...	...	...	2½	2	4¾

(3) HAND HEMMING OF DAMASK

NAPKINS

Size							Per dozen	
							s.	d.
20×20″	...	...	...	...	...	...	4	4¼
22×22″	...	...	...	...	...	...	5	0
24×24″	...	...	...	...	...	...	5	4¾

TABLECLOTHS

Size, 72″	...	...	...	...	...	...	16	2½

Goods hemmed on two sides

EXTRAS

When hems are not folded the following extras are payable :—

							Per dozen	
							s.	d.
Napkins	...	...	...	...	...	...	0	10¼
Tablecloths	...	...	...	...	...	...	1	3

C.—HAND SMOOTHING

(1) HAND SMOOTHING CLOTHS, MATS, SPREADS, ETC.

Plain or Embroidered Goods	Plain Goods			Embroidered Goods		
	Dry Smoothing	Damp Smoothing	Wet Smoothing	Dry Smoothing	Damp Smoothing	Wet Smoothing
Size or Description	Per dozen Articles					
	s. d.	s. d.	s. d.	s. d.	s. d.	s. d.
6 × 6"	0 1½	0 2½	0 4¼	—	0 2½	0 5½
7 × 7"	0 1½	0 2½	0 4¼	—	0 2½	0 5½
8 × 8"	0 1½	0 2½	0 4¼	—	0 2½	0 5½
9 × 9"	0 1½	0 2½	0 4¼	—	0 2½	0 5½
10 × 10"	0 1½	0 2½	0 4¼	—	0 2½	0 5½
12 × 12"	0 1½	0 2½	0 6	—	0 2½	0 6½
14 × 14"	0 1¾	0 3	0 6½	—	0 3½	0 7¼
15 × 15"	0 1¾	0 3	0 6½	—	0 3½	0 7¾
16 × 16"	0 2½	0 3½	0 7¼	—	0 4¼	0 7¾
18 × 18"	0 3	0 4¼	0 9	—	0 5½	0 10½
20 × 20"	0 3	0 4¼	0 11½	—	0 5½	1 1¼
22 × 22"	0 4¼	0 5½	1 0	—	0 6½	1 2½
24 × 24"	0 4¼	0 5½	1 1¼	—	0 6½	1 3½
27 × 27"	0 4¾	0 6	1 3½	—	0 7¼	1 6½
30 × 30"	0 5½	0 6½	1 6½	—	0 8½	2 0
32 × 32"	0 6	0 7¾	1 9	—	0 9	2 2½
36 × 36"	0 6½	0 8½	2 2½	—	0 10¾	2 7¾
40 × 40"	0 7¼	0 9	2 7¾	—	0 11½	3 3½
45 × 45"	0 8½	0 10¾	3 3½	—	1 1¼	4 4¾
54 × 54"	0 9½	1 0	4 7¼	—	1 3½	5 11½
63 × 63"	1 0	1 2½	6 7¼	—	1 6½	9 3
72 × 72"	1 2½	1 5½	9 10¾	—	1 9	13 2½
7 × 9"	0 1¼	0 2½	0 4¼	—	0 2½	0 5½
9 × 14"	0 1¼	0 2½	0 5½	—	0 2½	0 6½
10 × 14"	0 1¼	0 2½	0 5½	—	0 2½	0 6½
12 × 16"	0 2½	0 3½	0 6½	—	0 3	0 6½
14 × 18"	0 2½	0 3½	0 6½	—	0 4¼	0 7¾
14 × 20"	0 2½	0 4¼	0 8½	—	0 4¾	0 10¾
16 × 24"	0 3	0 4¾	0 11½	—	0 6	1 1¼
18 × 27"	0 4¼	0 5½	1 0	—	0 6	1 1¾
20 × 30"	0 4¼	0 6	1 2½	—	0 6½	1 5½
22 × 32"	0 4¾	0 6	1 5½	—	0 7¼	1 7¼
24 × 34"	0 4¾	0 6½	1 7¼	—	0 7¼	1 10¾
25 × 40"	0 6	0 7¼	2 0	—	0 8½	2 3½
27 × 45"	0 6½	0 8½	2 1¾	—	0 10¾	2 7¾
27 × 54"	0 7¼	0 9	2 4¾	—	1 0	3 1¼
27 × 60"	0 8½	0 10¾	2 10½	—	1 1¼	3 3½
9 × 36"	0 4¼	0 5½	1 0	—	0 6	1 1¾
10 × 42"	0 4¼	0 6	1 1¼	—	0 6½	1 3½
12 × 45"	0 4¾	0 6½	1 3½	—	0 7¼	1 7¾
14 × 54"	0 6	0 7¼	1 7¾	—	0 8½	2 0
14 × 60"	0 6½	0 8½	1 10¼	—	0 9	2 3
15 × 68"	0 7¾	0 9	2 1¾	—	0 10¾	2 7¾
16 × 72"	—	—	2 4¾	—	1 0	2 11½

Plain or Embroidered Goods	Plain Goods			Embroidered Goods		
	Dry Smoothing	Damp Smoothing	Wet Smoothing	Dry Smoothing	Damp Smoothing	Wet Smoothing
Size or Description	Per dozen Articles					
	s. d.	s. d.	s. d.	s. d.	s. d.	s. d.
16×90" ...	—	—	3 1¼	—	1 1¼	3 11½
18×36" ...	—	—	1 3½	—	0 7¼	1 6½
18×45" ...	—	—	1 7¾	—	0 7¾	2 0
17×50" ...	—	—	1 10¼	—	0 7¾	2 2½
18×54" ...	—	—	2 0	—	0 9	2 3½
18×63" ...	—	—	2 3½	—	0 11½	2 7¾
18×72" ...	—	—	2 7¾	—	1 2½	3 1¼
72×90" Spreads and Sheets	1 9½	3 0	12 6½	2 4¾	3 7¼	15 10¼
72×100" ,,	1 9½	3 7¼	13 10¼	2 4¾	4 2½	17 1¾
80×100" ,,	2 4¾	3 10¾	15 2½	3 0	4 6	18 6
90×100" ,,	3 0	4 2½	16 6	3 7¼	4 9½	19 9½
90×108" ,,	3 7¼	4 6	17 9½	4 2½	5 1¼	21 1¼
100×108" ,,	3 7¼	4 9½	20 5½	4 2½	5 4¾	23 9

(2) HAND SMOOTHING MADE-UP ARTICLES

	Dry d.	Damp d.	Wet s. d.	Dry s. d.	Damp s. d.	Wet s. d.
18×28" Pillow Cases, Plain	3	4¾	—	—	—	—
20×30" Pillow Cases, Plain	3	4¾	—	—	—	—
18×28" Pillow Cases, Frilled	4¾	7¼	—	—	0 7¾	3 7¼
20×30" Pillow Cases, Frilled	4¾	7¼	—	—	0 7¾	3 7¼
18×28" Pillow Cases, Hemstitched or Scalloped ...	4¾	7¼	2 4¾	—	0 7¾	3 0
20×30" ,,	4¾	8¼	2 9	—	0 9	3 2½
22×32" ,,	4¾	8¼	3 0	—	0 9	3 7¼
27×27" ,,	6	9½	3 7¼	—	0 10¼	4 2½
12×16" Baby Slips	3	5½	1 1¼	—	0 6	1 3
12×18" ,,	3	5½	1 3	—	0 6	1 4¼
14×18" ,,	3	5½	1 4¾	—	0 6	1 6
15×19" ,,	3	5½	1 7¾	—	0 6	1 9½
16×16" ,,	3	5½	1 7¾	—	0 6	1 9½
20×36" Bag Tops	3½	6	2 9½	—	0 7¼	3 0
22×36" ,,	3½	6	2 9½	—	0 7¼	3 0
20×42" Bolsters	4¼	7¼	3 1¼	—	0 7¾	3 7¼
20×54" ,,	4¾	7¾	3 7¼	—	0 9½	4 2½
20×60" ,,	6	9	4 0	—	0 10¼	4 4¾
20×80" ,,	8½	10¾	4 9½	—	1 0½	5 4¾
Cushion Covers, Corded	2½	4¾	—	—	0 6	—
,, Frilled	3½	6	3 0	—	0 7¼	3 2½

Plain or Embroidered Goods	Plain Goods			Embroidered Goods		
	Dry Smoothing	Damp Smoothing	Wet Smoothing	Dry Smoothing	Damp Smoothing	Wet Smoothing
Size or Description	Per dozen Articles					
	d.	d.	s. d.	s. d.	s. d.	s. d.
Cushion Covers, Scalloped or Hemstitched	3½	6	2 4¾	—	0 7¼	2 9½
Cosy Covers, Corded	2½	4¼	—	—	0 4¾	—
„ Frilled	2½	4¼	1 6	—	0 4¾	1 9½
Cosy Covers, Scalloped or Hemstitched	2½	4¼	1 2½	—	0 4¾	1 4¾
S.L. Bags ...	2½	4¾	1 9½	—	0 6	2 0
Chair Backs ...	3½	4¼	0 10¾	—	0 4¾	1 1¼
N.D. Cases with Flaps ...	3	4¾	1 4¾	—	0 5½	1 7¾
Pyjama Cases	3½	5½	1 6	—	0 6	1 9½
B. & C. Bags ...	2½	3½	1 1¼	—	0 4¼	1 4¾
Pram Covers ...	3½	4¾	1 7¾	—	0 7¼	2 1¼
Canopy Covers, Hemstitched	4¾	7¼	3 0	—	0 8½	3 7¼
„ Frilled	8½	10¾	—	—	1 0	—

For Wet Smoothing N.D. Cases and Pyjama Cases with Gussets, 3⅝d. extra per dozen articles is payable.

Prices for Damp Smoothing include Damping by Worker.

(3) HAND WET SMOOTHING UNMADE ARTICLES EMBROIDERED ON RAW EDGE CLOTH

Per dozen Articles

	s. d.
Pillow Cases, 33×40″, one side embroidered	2 0
„ both sides embroidered	2 4¾
Cushion Covers, 20×40″, one side embroidered	1 7¼
„ both sides embroidered	2 0
Cushion Tops, 20×23″	0 10¾
N.D. Cases, 19×45″	1 6
B. & C. Bags, 9×40″	1 1¼
Cosy Covers, 12×36″	1 1¼
„ 24×36″	1 6
American Pillow Tops, 20×36″	1 4¾
„ 20×40″	1 6
„ Cases, 40×36″	2 1¼
American Bolster Tops, 20×80″	2 4¾
„ Cases, 40×80″	4 2½
S.L. Bags, 33×36″	1 9½
„ 36×40″	2 1¼
Pram Covers, 20×36″	1 6
Pram Pillow Cases, 18×36″ one side embroidered ...	1 3½
„ „ „ two sides embroidered ...	1 6

For the purposes of paragraph 23 the general minimum piece rates for

INTERMEDIATE SIZES apply as follows:—

The rate payable for an article which is intermediate in size in relation to similar articles for which general minimum piece rates are fixed as shown in the relevant tables is the general minimum piece rate for that article which is the nearer in size to the actual size of the article for which no general minimum piece rate has been fixed. In the case of an article the size of which is exactly half-way between the sizes of any two such articles of consecutive sizes the rate payable is half the aggregate general minimum piece rates payable as shown in the relevant tables for those two sizes.

OVERTIME FOR ALL MALE AND FEMALE WORKERS

Paragraph 24.

Overtime rates are payable as follows :—

(A) WORKERS EMPLOYED ON TIME WORK:—

(1) For all time worked in any week in excess of 45 hours—One-and-a-half times the general minimum time rate otherwise applicable, i.e., TIME-AND-A-HALF except in so far as a higher rate is payable under the provisions of sub-paragraph (3).

(2) For overtime on any day other than Sunday or a customary holiday —One-and-a-half times the general minimum time rate otherwise applicable, i.e., TIME-AND-A-HALF.

(3) For all time worked on Sunday or a customary holiday—Twice the general minimum time rate otherwise applicable, i.e., DOUBLE TIME.

(B) WORKERS EMPLOYED ON PIECE WORK:—

(1) For all time worked in any week in excess of 45 hours—The rates as set out in sub-paragraph (2) below, except in so far as a higher rate is payable under the provisions of sub-paragraph (3) below.

(2) Each worker employed on piece work must receive, in respect of each hour of overtime worked on any day, other than Sunday or a customary holiday, in addition to piece rates each of which would yield, in the circmustances of the case, to an ordinary worker, at least the same amount of money as the piece work basis time rate applicable, AN AMOUNT EQUAL TO ONE-QUARTER OF THE APPROPRIATE PIECE WORK BASIS TIME RATE.

(3) Each worker employed on piece work must receive, in respect of each hour of overtime worked on Sunday or a customary holiday, in addition to piece rates each of which would yield, in the circumstances of the case, to an ordinary worker, at least the same amount of money as the piece work basis time rate applicable, AN AMOUNT EQUAL TO THE APPROPRIATE PIECE WORK BASIS TIME RATE.

In the case of female workers employed on operations for which general minimum piece rates have been fixed piece rates calculated to yield, in the circumstances of the case, to an ordinary worker, not less than the piece work basis time rate applicable will be held to include all such general minimum piece rates.

Paragraph 25.

Overtime rates are payable where on any day (not being a Sunday or a customary holiday), the number of hours worked exceeds 8½, or, in the case of Saturday exceeds 3¾, notwithstanding that the number of hours worked in the week does not exceed 45.

Provided that where it is the established practice of an employer to require attendance on five days a week only, overtime rates are payable where on any day the number of hours worked exceeds 9.

The provisions of paragraphs 24 and 25 are without prejudice to the payment of overtime rates after a lesser number of hours of work than therein mentioned where such lesser number of hours constitutes the number customarily worked in the establishment.

Paragraph 26.

The expression "customary holiday" means—

Christmas Day (or, if Christmas Day falls on a Sunday, such other weekday as may be appointed by national proclamation or, if none is so appointed, the next following Tuesday), Boxing Day, Easter Monday, Easter Tuesday and two other days (being days on which the worker normally works) in the course of a calendar year to be fixed by the employer, after consultation with the worker or his representative, and notified to the worker not less than twenty-eight days before the customary holiday.

DEFINITIONS

Paragraph 27.   FEMALE LEARNER

For the purpose of the application of the statutory minimum remuneration set out in paragraph 11, the following definition applies :—

A Female Learner is a worker who :—

(a) is employed during the whole or a substantial part of her time in learning any branch or process of the trade connected with Swiss Embroidery Machines, Machine Smoothing or General Warehouse Work by an employer who provides the learner with reasonable facilities for such learning; and

(b) has received a Certificate, or has been registered in accordance with the rules from time to time laid down by the Wages Council, or has made application for such Certificate or Registration which has been duly acknowledged and is still under consideration.

Provided that the certification or registration of a learner will become invalid if at any time during learnership the provisions set out in this Schedule relating thereto are not complied with.

Provided also that an employer may employ a female learner on her first employment without a Certificate or Registration for a probation period not exceeding four weeks, but, in the event of such learner being continued thereafter at her employment, the probation period will be included in her period of learnership.

Provided further that, notwithstanding compliance with the conditions contained in this paragraph, a person will not be deemed to be a learner if she works in a room used for dwelling purposes and is not in the employment of her parent or guardian.

AREAS

Paragraph 28.

The statutory minimum remuneration set out under the respective Areas A and B applies as follows :—

AREA A—To workers employed in the County of the City of Belfast and in districts situated *within a radius of 25 statute miles therefrom.*

AREA B—To workers employed in all areas other than A.

GENERAL

Paragraph 29. WAITING TIME

(i) A worker is entitled to payment of statutory minimum remuneration as set out in this Schedule during all the time during which he is present on the premises of his employer unless he is so present either without his employer's consent express or implied, or for some purpose unconnected with his work and other than that of waiting for work to be given to him to perform.

(ii) When a piece worker is present as aforesaid and his normal work is not available to him his employer must provide him with alternative employment for which payment will be made at the piece work basis time rate normally appropriate to him; or, if such alternative employment is not available, the worker will, in respect of all time during which he is so present, be entitled to payment of the general minimum time rate applicable to workers of the class to which he belongs.

(iii) Provisions (i) and (ii) above do not apply when—

(a) a worker is present on his employer's premises by reason only of the fact that he is resident thereon, or

(b) a worker is present on his employer's premises during normal meal times in a room or place in which no work is being done and is not waiting for work to be given to him to perform.

APPLICABILITY OF STATUTORY MINIMUM REMUNERATION

Paragraph 30.

The statutory minimum remuneration aforesaid applies (subject to the provisions of the Wages Councils Act (Northern Ireland), 1945) to workers in relation to whom the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Council (Northern Ireland) operates, that is to say, workers employed in Northern Ireland in the trade specified in the Schedule to the Trade Boards (Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Trade, Northern Ireland) (Constitution, Proceedings and Meetings) Regulations, 1924(a), dated 17th November, 1924, namely :—

(1) The making of such articles as are specified in (a) and (b) below, from linen or cotton or mixed linen and cotton fabrics (excepting knitted fabrics), or from other textile fabrics when the work is carried on in establishments mainly engaged in the making of such articles from the before-mentioned fabrics, viz. :—

(a) Handkerchiefs (including mufflers or flags when made in association or conjunction with handkerchiefs).

(b) Bed linen, towels, dusters, table napery, bed-spreads, tea-cloths, table-centres, sideboard-covers, cushion-covers, or similar household articles.

INCLUDING all or any of the following operations:—

(i) Hooking, cutting, or tearing the material.

(ii) Vice-folding.

(iii) Machine hemming, hem-stitching, spoking, over-locking, tambouring, button-holing, and other plain or fancy machine stitching.

(a) S.R. & O. (N.I.) 1924, No. 86.

(iv) All processes of embroidery or decorative needlework done by machine, whether before or after the making of the articles of the description specified above.

(v) The following processes, if done by machine :—Thread-drawing, thread-clipping, top-sewing, scalloping, nickelling and paring.

(vi) All processes of laundering, smoothing, folding, ornamenting, boxing, finishing, warehousing, packing and other similar operations incidental to or appertaining to the making of the articles of the description specified above.

(2) The making up in linen warehouses, or in establishments mainly engaged in linen lapping, of linen or mixed linen and cotton or other textile fabrics in the piece, or of linen or mixed linen and cotton or other textile articles cut from the piece, including :—

Measuring, cutting, lapping, ornamenting, boxing, warehousing, packing and similar operations.

Paragraph 31.

The statutory minimum remuneration set out in this Schedule is without prejudice to workers earning higher rates of wages, or to agreements made, or that may be made, between employers and workers for the payment of wages in excess of the statutory minimum remuneration.

EXPLANATORY NOTE

(This Note is not part of the Order, but is intended to indicate its general purport.)

This Order, which has effect on and from 8th April, 1958, sets out the statutory minimum remuneration payable in substitution for that fixed by the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Council (Northern Ireland) Wages Regulation Order, 1956 (Order N.I.H.H.G. (141)) as amended by the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Council (Northern Ireland) Wages Regulation (Amendment) (No. 2) Order, 1957 (Order N.I.H.H.G. (149)), which Orders are revoked.

A new provision is printed in italics in paragraph 28 of the Schedule.

The Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Council (Northern Ireland) Wages Regulation (Holidays) (Amendment) Order, 1958

1958. No. 75 [NC]

Whereas the Ministry of Labour and National Insurance (hereinafter in this Order referred to as " the Ministry ") has received from the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Council (Northern Ireland) the wages regulation proposals set out in the Schedule hereto;