

**1962 No. 226**

**FACTORIES**

**The Construction (Lifting Operations) Prescribed Particulars  
Order, 1962**

*Made - - - - - 1st February, 1962*

*Coming into Operation 1st March, 1962*

The Minister of Labour in pursuance of Regulations 28 (6), 40, 41 and 46 (2) of the Construction (Lifting Operations) Regulations, 1961(a) (hereafter in this Order referred to as "the Regulations") hereby makes the following Order:—

*Citation and commencement*

1. This Order may be cited as the Construction (Lifting Operations) Prescribed Particulars Order, 1962, and shall come into operation on the first day of March, 1962.

*Interpretation*

2.—(1) The Interpretation Act, 1889(b), shall apply to the interpretation of this Order as it applies to the interpretation of an Act of Parliament.

(2) Unless the context otherwise requires, expressions used in this Order shall have the same respective meanings as in the Regulations.

*Cranes, etc.*

3.—(1) A report of the results of every test and thorough examination—

(a) made in pursuance of paragraph (1) of Regulation 28 of the Regulations of a crane, or

(b) made in pursuance of paragraph (2) of that Regulation of a crane after any substantial alteration or repair affecting its strength or stability,

shall contain the particulars of the results of the test and examination specified in Part I of the Schedule to this Order.

(2) A report of the results of every test and thorough examination—

(a) made in pursuance of paragraph (1) of Regulation 28 of the Regulations,

(i) of a crab or winch, or

(ii) of a pulley block, gin wheel or sheer legs to be used in the raising or lowering of any load weighing one ton or more, or

(b) made in pursuance of paragraph (2) of that Regulation—

(i) of a crab or winch after any substantial alteration or repair affecting its strength or stability, or

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(a) S.I. 1961/1581 (1961 II, p. 3223).

(b) 52 & 53 Vict. c. 63.

(ii) of a pulley block, gin wheel or sheer legs which after any substantial alteration or repair, is to be used in the raising or lowering of any load weighing one ton or more,  
shall contain the particulars of the results of the test and examination specified in Part II of the Schedule to this Order.

*Lifting appliances*

4. A report of the results of every thorough examination made in pursuance of paragraph (3) of Regulation 28 of the Regulations of a lifting appliance shall contain the particulars of the results of the examination specified in Part III of the Schedule to this Order.

*Chains, ropes and lifting gear*

5. A report of the results of every thorough examination made in pursuance of Regulation 40 of the Regulations of a chain, rope or lifting gear shall contain the particulars of the results of the examination specified in Part IV of the Schedule to this Order.

*Annealing of chains and lifting gear*

6. A report of every annealing or appropriate heat treatment carried out in pursuance of Regulation 41 of the Regulations of a chain or lifting gear of a kind to which the said Regulation 41 applies shall contain the particulars of the annealing or appropriate heat treatment specified in Part V of the Schedule to this Order.

*Hoists*

7. A report of the results of every thorough examination made in pursuance of sub-paragraph (c) of paragraph (1) of Regulation 46 of the Regulations of a hoist shall contain the particulars of the results of the examination specified in Part VI of the Schedule to this Order.

Dated this first day of February, 1962.

*John Hare,*  
Minister of Labour.

SCHEDULE

PART I

Article 3 (1)  
Form 96

*Particulars to be contained in the report of the results of every test and thorough examination made in pursuance of paragraph (1) or (2) of Regulation 28 of a crane.*

1. Name and address of owner of crane				
2. Name and address of maker of crane				
3. Type of crane and nature of power (e.g., Scotch derrick-manual; Tower derrick-electric; Rail mounted tower-electric)				
4. Date of manufacture of crane				
5. Identification number	(a) Maker's serial number			
	(b) Owner's distinguishing mark or number (if any)			
6. Make and type of automatic safe load indicator, if required ( <i>See</i> Regulation 30)				
7. Make and type of derricking interlock, if required ( <i>See</i> Regulation 22)				
8. Date of last previous test of crane				
9. Date of last previous thorough examination of crane				
10. Safe working load or loads  In the case of a crane with a variable operating radius (including a crane with a derricking jib or with interchangeable jibs of different lengths) the safe working load at various radii of the jib, jibs, trolley or crab must be given. Test loads at various radii should be given in	(i) Length of Jib (feet)	(ii) Radius (feet)	(iii) Test Load (tons)	(iv) Safe Working Load (tons)

<p>10. Safe working load or loads —<i>cont.</i></p> <p>column (iii) and in the case of a safe working load which has been calculated without the application of a test load “NIL” should be entered in that column.</p>	<p>(i) Length of Jib (feet)</p>	<p>(ii) Radius (feet)</p>	<p>(iii) Test Load (tons)</p>	<p>(iv) Safe Working Load (tons)</p>

11. In the case of a crane with a derricking jib or jibs the maximum radius at which the jib or jibs may be worked (in feet)

12. Defects noted and alterations or repairs required before crane is put into service. (If none enter “None”)

I hereby certify that the crane described in this Certificate was tested and thoroughly examined on \_\_\_\_\_ and that the above particulars are correct.

Signature

Qualification

Name and address of person, company or association by whom the person conducting the test and examination is employed

Date of Certificate

PART II

Article 3 (2)  
Form 80

*Particulars to be contained in the report of the results of every test and thorough examination made in pursuance of paragraph (1) or (2) of Regulation 28 of a crab, winch, pulley block, gin wheel or sheer legs.*

Owner's Name and Address:

Description of appliance(s) type and distinguishing mark	Test load applied (tons)	Safe working load (tons)	Defects noted, alterations or repairs required. (If none, enter "None")

I hereby certify that on.....the appliances described in this Certificate were tested and thoroughly examined and that the above particulars are correct.

Signature

Qualification

Person or Firm by whom the  
person conducting the test and  
examination is employed }

Date of Certificate.....

PART III

Article 4  
Form 91 Section G

Particulars to be contained in the report of the results of every thorough examination made in pursuance of Regulation 28 (3) of a lifting appliance.

Identification (1)	Date of last previous thorough examination (2)	Defects noted and alterations or repairs required to the Lifting Appliance and the Automatic Safe Load Indicator of a Crane before the Lifting Appliance is put into Service (3)	Signature of person making examination and date of examination (4)
Make and Type: Maker's Number: Owner's Name: Owner's Number:			
Make and Type: Maker's Number: Owner's Name: Owner's Number:			
Make and Type: Maker's Number: Owner's Name: Owner's Number:			

PART IV

Article 5  
Form 91 Section J

Particulars to be contained in the report of the results of every thorough examination made in  
pursuance of Regulation 40 of a chain, rope or lifting gear.

Description of chain, rope or gear e.g., type, size and identification mark (1)	Date of Examination (2)	Result of Examination. Enter details of repairs required or defects. If none enter " In good order ", (3)	Signature of person making examination (4)	Date of Examination (5)

PART V

*Particulars to be contained in the report of every annealing or appropriate heat treatment carried out in pursuance of Regulation 41 of a chain or lifting gear.*

(1) Description of chain or lifting gear, e.g., type, size and identification mark	(2) Date and Treatment	(3) Signature of person under whose supervision the annealing or heat treatment was carried out	(4) Date and Treatment	(5) Signature of person under whose supervision the annealing or heat treatment was carried out	(6) Date and Treatment	(7) Signature of person under whose supervision the annealing or heat treatment was carried out



PART VI

Article 7

Form 91 Section H

*Particulars to be contained in the report of the results of every thorough examination made in pursuance of Regulation 46 (1) (c) of a hoist.*

Description of hoist, e.g., type, identification mark, capacity (1)	Date of last previous thorough Examination (2)	Result of Examination. Enter details of repairs required or defects. If none enter " In good order " (3)	Signature of person making or responsible for examination (4)	Date of Examination (5)

## EXPLANATORY NOTE

*(This Note is not part of the Order, but is intended to indicate its general purport.)*

This Order prescribes the particulars to be contained—

- (a) in reports of examinations of lifting appliances, chains, ropes, lifting gear and hoists ; and
- (b) in reports of the annealing or appropriate heat treatment of chains and lifting gear,

which are required by the Construction (Lifting Operations) Regulations, 1961.

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