
STATUTORY INSTRUMENTS

1986 No. 1320

WEIGHTS AND MEASURES

The Weighing Equipment (Filling and Discontinuous
Totalising Automatic Weighing Machines) Regulations 1986

Made - - - - - *25th July 1986*
Laid before Parliament *8th August 1986*
Coming into Operation *1st September 1986*

THE WEIGHING EQUIPMENT (FILLING AND
DISCONTINUOUS TOTALISING AUTOMATIC
WEIGHING MACHINES) REGULATIONS 1986

PART I

GENERAL

1. Citation and commencement
2. Interpretation
3. Application
4. Purposes of use for trade

PART II

GENERAL REQUIREMENTS FOR MATERIALS, PRINCIPLES OF
CONSTRUCTION AND MARKING OF AUTOMATIC WEIGHING MACHINES
CONSISTING OF FILLING MACHINES AND DISCONTINUOUS TOTALISERS

5. Regulations 6 to 13 below apply to automatic weighing machines...
6. (1) Every automatic weighing machine which has readily removable parts...
7. The constituent parts of an automatic weighing machine shall be...
8. Where an automatic weighing machine is fitted with a zero-setting...
9. Where an automatic weighing machine is provided with a means...
10. (1) Subject to the following paragraphs of this Regulation, every...
11. Every automatic weighing machines passed as fit for use for...
12. (1) Where units of measurement are marked on automatic weighing...
- 12A Where either the indication of the exact quantity of material...
13. Every automatic weighing machine shall be provided with either—

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PART III

FILLING MACHINES

Principles of construction and marking

14. (1) Every filling machine which is not provided with a...
15. Where a filling machine is provided with a manually controlled...
16. Every filling machine shall be provided with a clear indication...
17. No filling machines shall be fitted with a rider or...
18. Every filling machine passed as fit for use for trade...

Manner of erection and use for trade

19. (1) Every filling machine in use for trade shall be...
20. Where a filling machine is marked with a temperature range,...
21. Where a filling machine is fitted with a weight printing...

Testing

22. (1) Every filling machine submitted for testing shall be completely...
23. (1) The inspector shall, subject to paragraph (2) below, test...
- 23A Filling Machines imported from a member State or an EEA State

PART IV

DISCONTINUOUS TOTALISERS

Principles of construction and marking

24. (1) Where a discontinuous totaliser is provided with a visual...
25. Every discontinuous totaliser passed as fit for use for trade...

Manner of erection and use for trade

26. (1) Every discontinuous totaliser shall be erected in such a...
27. No person shall use a discontinuous totaliser for trade in...
28. (1) Subject to paragraph (3) below, every discontinuous totaliser having...
29. Where a discontinuous totaliser is fitted with a weight printing...
30. Where a discontinuous totaliser is marked with a temperature range,...

Testing

31. (1) No discontinuous totaliser shall be tested, passed as fit...
32. (1) The inspector shall, subject to paragraph (2) below, test...
- 32A Discontinuous totalisers imported from a member State or an EEA State

PART V

SUPPLEMENTARY PROVISIONS

Prescribed limits of error

33. (1) The prescribed limits of error relating to filling machines...

Passing as fit for use for trade

34. (1) Subject to paragraph (2) below, no automatic weighing machine...

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Stamping

35. (1) The stamp shall be placed on the plug or...

Obliteration of stamps

36. Stamps shall be obliterated by an inspector, in accordance with...
37. (1) Subject to paragraph (2) below, an inspector shall obliterate...
38. An inspector shall obliterate the stamp on any automatic weighing...
39. An inspector may obliterate the stamp on any automatic weighing...
40. (1) For the purpose of these Regulations, the obliteration of...
Signature

SCHEDULE 1 — FILLING MACHINES — TESTING

Setting to zero

1. (1) Subject to sub-paragraph (2) below, in testing any filling...

Material testing

2. Before commencing material testing of the filling machine, the inspector...
3. (1) Every filling machine shall be subjected to the following...
4. (1) Subject to sub-paragraph (3) below, if in the course...

SCHEDULE 2 — DISCONTINUOUS TOTALISERS

PART I — testing— general requirements

1. Discontinuous totalisers provided with a display of totalised weight only...
2. Discontinuous totalisers which embody the facilities referred to in regulation...
3. Discontinuous totalisers to which regulations 9 and 24 are applicable...
4. (1) Subject to sub-paragraph (2) below, when testing a discontinuous...
5. Before commencing material testing of a discontinuous totaliser, the inspector...

PART II — testing— using a separate non-automatic weighing machine

6. (1) The tests specified in sub-paragraphs (2), (3) and (4)...

PART III — testing—using an internal non-automatic weighing facility

7. Where a discontinuous totaliser is constructed with an internal non-automatic...
8. (1) After the machine has weighed and discharged suitable material...

SCHEDULE 3 — PRESCRIBED LIMITS OF ERROR

FILLING MACHINES

DISCONTINUOUS TOTALISERS

Explanatory Note

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