
STATUTORY INSTRUMENTS

2016 No. 1092

**HEALTH AND SAFETY
CONSUMER PROTECTION**

The Simple Pressure Vessels (Safety) Regulations 2016

Made - - - - *15th November 2016*
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Coming into force *8th December 2016*

THE SIMPLE PRESSURE VESSELS (SAFETY) REGULATIONS 2016

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PART 1 — Materials

1. Materials used in the manufacture of a vessel must be...
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 3. For steel vessels, the material must in addition meet the...
 4. The materials must be accompanied by an inspection slip as...
 5. Steel vessels
 6. Aluminium vessels
 7. Welding materials
 8. Accessories contributing to the strength of the vessel
 9. Non-pressurised parts
 10. Symbols
- ### PART 2 — Vessel Design
11. (1) A manufacturer must, when designing a vessel, define the...
 12. A manufacturer must also take account of the following provisions—...
 13. A manufacturer must take account of the fact that under...
 14. Circumferential and longitudinal seams must be made using full penetration...
 15. Wall thickness
 16. Calculation method
 17. Experimental method
- ### PART 3 — Manufacturing processes
18. Vessels must be constructed and subjected to production checks in...
 19. Preparation of the component parts
 20. Welds on pressurised parts
 21. (1) Welds must be performed by qualified welders or operators...
 22. The manufacturer must also, during manufacture, ensure consistent weld quality...
 23. Putting into service of the vessels

SCHEDULE 2 — Conformity Assessment Procedures

PART 1 — EU-Type Examination (Module B)

1. EU-type examination (Module B) is a conformity assessment procedure in...
 2. (1) A manufacturer must lodge an application for EU-type examination...
 3. (1) The technical documentation referred to in paragraph 2(2)(c) must—...
 4. (1) The notified body must examine the technical documentation and...
 5. The notified body must draw up an evaluation report that...
 6. (1) Where the type meets the requirements of these Regulations,...
 7. (1) A notified body must keep itself apprised of any...
 8. (1) Each notified body must inform the Secretary of State...
 9. A manufacturer must keep a copy of the EU-type examination...
- ### PART 2 — Conformity to type based on internal production control plus supervised vessel testing (Module C1)
10. Conformity to type based on internal production control plus supervised...
 11. Manufacturing
 12. Vessel checks
 13. CE marking and EU declaration of conformity
- ### PART 3 — Conformity to type based on internal production control plus supervised vessel checks at random intervals (Module C2)
14. Conformity to type based on internal production control plus supervised...

15. Manufacturing
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17. CE marking and EU declaration of conformity
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18. Conformity to type based on internal production control is a...
19. Manufacturing
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PART 5 — Interpretation
21. In this Schedule— (a) “design pressure” means the gauge pressure...

SCHEDULE 3 — EU Declaration of Conformity

1. EU declaration of conformity (No xxxx)
2. Name and address of the manufacturer and, where applicable, his...
3. This declaration of conformity is issued under the sole responsibility...
4. Object of the declaration (identification of the vessel allowing traceability;...
5. The object of the declaration described above is in conformity...
6. References to the relevant harmonised standards used or references to...
7. The notified body(name, number) performed(description of intervention) and issued the...
8. Additional information: Signed for and on behalf of: (place and...

SCHEDULE 4 — Notified bodies

PART 1 — Notified Body Requirements

1. A conformity assessment body must be established in the United...
 2. A conformity assessment body must be a third party body...
 3. (1) A conformity assessment body, its top level management and...
 4. A conformity assessment body, its top level management and the...
 5. A conformity assessment body must ensure that the activities of...
 6. A conformity assessment body and its personnel must carry out...
 7. A conformity assessment body must be capable of carrying out...
 8. A conformity assessment body must have at its disposal:
 9. A conformity assessment body must have the means necessary to...
 10. The personnel responsible for carrying out conformity assessment must have—...
 11. A conformity assessment body must be able to demonstrate the...
 12. The remuneration of the top level management and the personnel...
 13. A conformity assessment body must have, and must satisfy the...
 14. A conformity assessment body must ensure that its personnel observe...
 15. Paragraph 14 does not prevent the personnel from providing the...
 16. A conformity assessment body must participate in, or ensure that...
- ##### PART 2 — Operational obligations of notified bodies
17. A notified body must carry out conformity assessments in accordance...
 18. A notified body must carry out conformity assessments in a...
 19. A notified body must perform its activities taking due account...
 20. A notified body must respect the degree of rigour and...
 21. Where a notified body finds that essential safety requirements or...
 22. Where, in the course of the monitoring of conformity following...
 23. Where the notified body has required a manufacturer to take...
 24. Paragraph 25 applies where a notified body is minded to—...
 25. Where this paragraph applies, the notified body must—
 26. A notified body must inform the Secretary of State of—...
 27. A notified body must make provision in its contracts with...

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28. A notified body must provide other bodies notified under these...
29. A notified body must participate in the work of any...

SCHEDULE 5 — Enforcement powers of weights and measures authorities, district councils and the Secretary of State under the 1987 Act

1. Enforcement powers under the 1987 Act
2. Modifications to the 1987 Act

SCHEDULE 6 — Enforcement powers of the Health and Safety Executive and the Office for Nuclear Regulation under the 1974 Act

1. Enforcement powers under the 1974 Act
2. Modifications to the 1974 Act

SCHEDULE 7 — Enforcement powers of the Health and Safety Executive for Northern Ireland under the 1978 Order

1. Enforcement powers under the 1978 Order
2. Modifications to the 1978 Order

SCHEDULE 8 — Compliance, withdrawal and enforcement notices

1. Compliance notice
2. Withdrawal notice
3. Recall notice
4. Interpretation

Explanatory Note